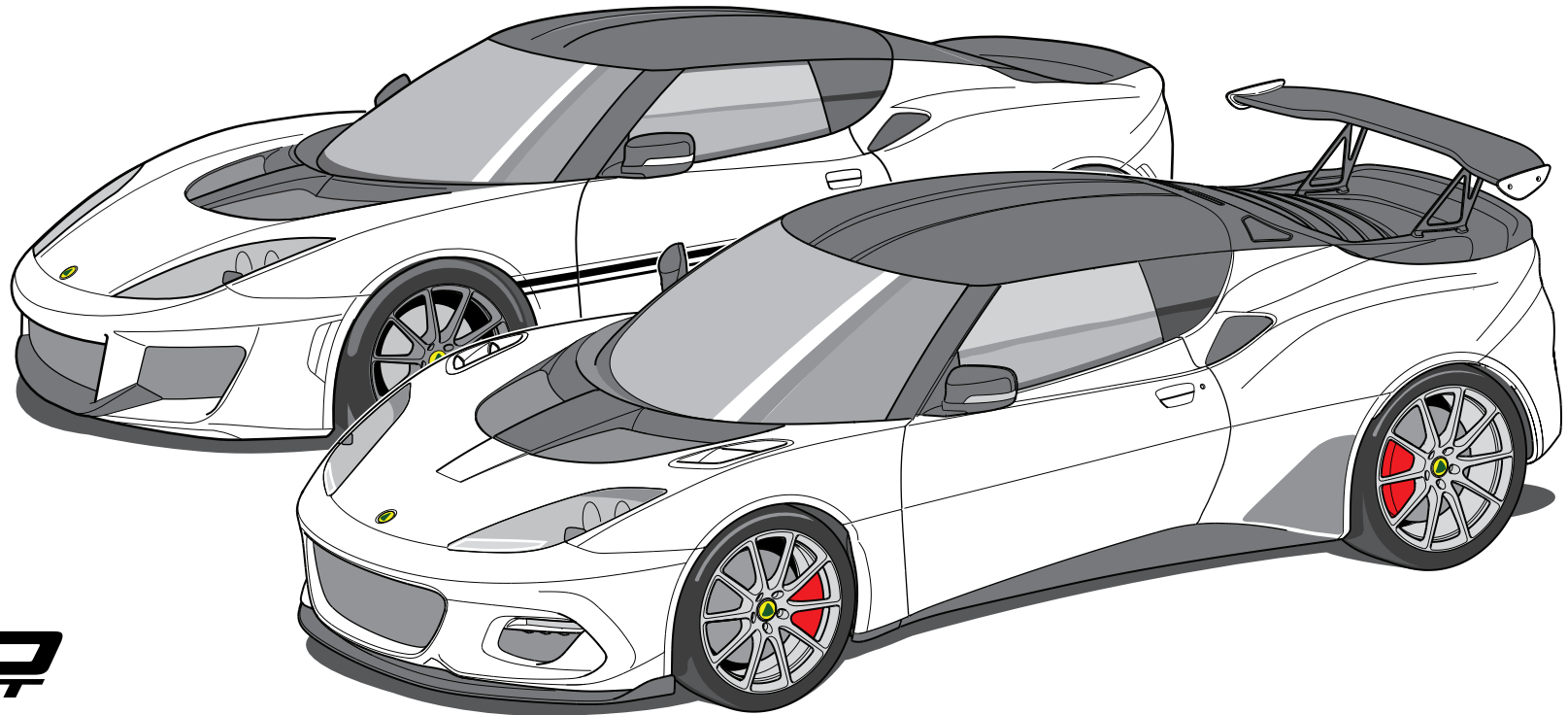




# EVORA 400 SPORT/GT SERVICE PARTS LIST

For common components refer to Evora 400 Parts List A132T0325J-400



**410  
SPORT**

**GT430**

**GT430  
SPORT**

**GT410  
SPORT**

Technical Publications., Lotus Cars Ltd, Hethel, Norwich, Norfolk, NR14 8EZ. England.

Tel: +44 (0)1953 608000 [www.lotuscars.com](http://www.lotuscars.com)

© Lotus Cars 2017

A710T0325J

*Updated 2nd November 2018*

**10.00 Body**

---

- 10.01 Body: Front & Rear Clamshells & Fixings
  - 10.02 Body: Bodysides, Windscreen Frame & Rear Bulkhead
  - 10.04 *Crash Structures*
  - 10.09 Front Services Access Panels
  - 10.11 Tailgate & Release Mechanism
  - 10.15 Door Shells, Beams, Hinges
  - 10.17a Door Latch Mechanism (Inteva)
  - 10.23 Bumpers, Valences Spoilers & Aerofoils
  - 10.25 Undertray & Diffuser
  - 10.26 Front Undertray
  - 10.31 Towing Strut/ Hook
- 

**11.00 Glazing and Seals**

---

- 11.01 Windscreen, Door Glass, Seals & Weather Strips
  - 11.02 Door Window Lift Mechanism
- 

**12.00 Exterior Fittings**

---

- 12.01 Wheelarch Liners
  - 12.03 Grilles and Louvres
  - 12.04 Roof Panel, Seals & Fixings
  - 12.05 Decals, Badges & Protective Film
  - 12.07 Licence Plate Mountings
  - 12.09 Exterior Driving Mirrors
- 

**13.00 Seats & Seat Belts**

---

- 13.01 Seat Runners
  - 13.02 Seat Assemblies, front
  - 13.19 Seat Assembly, rear
  - 13.27 Seat Belts, front
  - 13.29 Seat Belts, rear
- 

**14.00 Pedal Box & Fascia**

---

- 14.01 Pedal Box, Pedals, Throttle Control
  - 14.03 Footrests
  - 14.05 Fascia Structure & Supporting Hardware
  - 14.10 Instrument Cowling/Binnacle
  - 14.12 Passenger Fascia: Glovebox Assembly
- 

**15.00 Interior Trim**

---

- 15.05 Interior Driving Mirror & Sunvisors
  - 15.07 'A' Pillar Interior Trim
  - 15.09 'B' & 'C' Pillar Interior Trim.
  - 15.11 Interior Trim & Stowage Provision
  - 15.12 Interior Luggage Retention, Evora 2 seat
  - 15.13 Front Door Trims
  - 15.18 Interior Trim, Chassis Trim Panels
  - 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds
  - 15.24 Luggage Compartment Carpet
  - 15.30 Carpeting & Mats
- 

**16.00 Sound Insulation**

---

- 16.01 Passenger Compartment Sound Insulation
- 

**17.00 Electrical**

---

- 17.01 Harnesses, Leads
- 17.03 Horn, Inertia Switch, Modules, Fuses & Relays
- 17.04 Paddle Shift Controls & Switches
- 17.05 Interior Switches, Auxiliary Power Socket
- 17.06 Engine Management & Sensors
- 17.07 Instruments, Tell Tales, & Displays
- 17.09 Transmission Management & Sensors
- 17.11 Exterior Lamps, Except Headlamps

17.13	Headlamps
17.17	Interior Lamps
17.21	Windscreen Wiper Motor, Wipers & Washers
17.27	In Car Entertainment
17.31	Battery, Clamps & Cables
17.32	Lithium Battery, Clamps & Cables
17.33	Security Alarm System, Parking Sensors & Camera
17.35	Other Electrical, SIR Indicator Modules, DERM & Sensors

---

**18.00 Heating, Ventilation, Air Conditioning**

---

18.01	Heater/ Air Conditioning Assemblies, Housings
18.03	AC Components, Pipes, Hoses
18.05	Heater, Pipes, Hoses
18.09	Driver Operated Controls
18.12	AC/Heater Air Distribution Plenum
18.13	Air Trunking, Ducts & Ventilators
18.13a	Air Trunking, Ducts & Face Level Vents

---

**19.00 Labels & Literature**

---

19.01	Labels, Certificates, Literature etc.
19.03	Owner's Handbooks & Service Notes Manuals

---

**30.00 Chassis**

---

30.01	Chassis, Subframes
30.02	Seat Belt Mounting Frames, Stays

---

**31.00 Suspension**

---

31.01	Front Suspension, Incl. Hubs
31.03	Rear Suspension, Incl. Hubs

---

**32.00 Steering**

---

32.03	Power Steering unit, Reservoir, Plumbing
-------	--

32.05	Upper Column, Steering Wheel
-------	------------------------------

---

**33.00 Brakes**

---

33.01	Brake Discs, Calipers, & Parking Brake Assembly
33.03	Master Cylinder, Servo, ABS Controller, Pipes & Hoses
33.05	Parking Brake Mechanism

---

**34.00 Wheels & Tyres**

---

34.01	Wheels, Tyres & Valves
-------	------------------------

---

**40.00 Engine**

---

40.00	Engine Assemblies
40.01	Engine Block & Oil Pick Up
40.01a	Engine Mounts
40.02	Gaskets & Sealants, Top Overhaul Set
40.02a	Gaskets & Sealants, Bottom Overhaul Set
40.03	Sump Assembly
40.05	Cylinder Head, Valves, Springs
40.07	Camshafts, Tappets, Cam Cover
40.08	Camshaft Drive Chain & Sprockets
40.09	Pistons, Con-rods, Liners
40.11	Crankshaft, Bearings, Flywheel
40.13	Water Pump Assembly, Thermostat
40.15	Lubrication System
40.17	Ignition System, Spark plugs & Plug Top Coils
40.19	Alternator and Starter Motor
40.21	Exhaust Manifold
40.23	AC Compressor
40.25	Power Steering Pump, Pulley, Mounts & Fixings

---

**41.00 Belts and Pulleys**

---

41.03	Auxiliary Drive Belts & Pulleys
-------	---------------------------------

**42.00 Induction Systems**

---

- 42.01 Airboxes, Trunking & Air Filters
  - 42.04 Throttle Body, Mechanism & IAC Valve
  - 42.05 Fuel Injection System
  - 42.07 Inlet Manifold, Plenum & gaskets
  - 42.09 Supercharger
- 

**43.00 Emission Equipment**

---

- 43.03 Vacuum System, Hoses, Pipes & Fittings
- 

**44.00 Fuel System**

---

- 44.01 Fuel Tanks, Filler
  - 44.03 Fuel Pump; Filter, Pipes
  - 44.05 Charcoal Canister & Evaporative Loss System.
- 

**45.00 Exhaust**

---

- 45.01 Exhaust System
  - 45.05 Heatshields
- 

**46.00 Cooling**

---

- 46.01 Engine Cooling System & Fan
  - 46.02 Engine Cooling System
  - 46.03 Oil Cooler/Heat Exchanger & Pipes
  - 46.04 Front Ducts
  - 46.05 Engine Bay Cooling, Ducts & Trunking
  - 46.08 Single Oil Cooler System Auto Transmission
  - 46.09 Oil Cooler System Manual Transmission
  - 46.11 Chargecooler, Pipes & Hoses
  - 46.12 Bodyside Pipes Support Foams
- 

**47.00 Transmission**

---

- 47.01 Clutch & Release Mechanism

- 47.02 Automatic Transmission
  - 47.03 Transmission Assembly
  - 47.04 Gearchange Mechanism, Auto
  - 47.05 Gearchange Mechanism, External
  - 47.06 Gear Selector Mechanism, Internal
  - 47.07 Gears, Shafts & Bearings
  - 47.08 Torque Converter
  - 47.11 Final Drive & Bearings
  - 47.15 Driveshafts & Seals
- 

**60.00 Special tools**

---

- 60.01 Tool Kit
  - 60.01a Diagnostic Equipment
  - 60.02 Special Tools
  - 60.03 Fire Extinguisher, Gulf States
- 

**80.00 Bulk Items**

---

- 80.20a Touch-in Paint Pencil Range
- 

**90.00 Special Editions**

---

- 99.04 Evora Sport 410
-



## FOREWORD

This publication has been designed for use by Lotus Dealers, and may be updated periodically by the issuing of update packages to the dealer network. Lotus policy is one of continuous product improvement and the right is reserved to alter specifications at any time without prior notice.

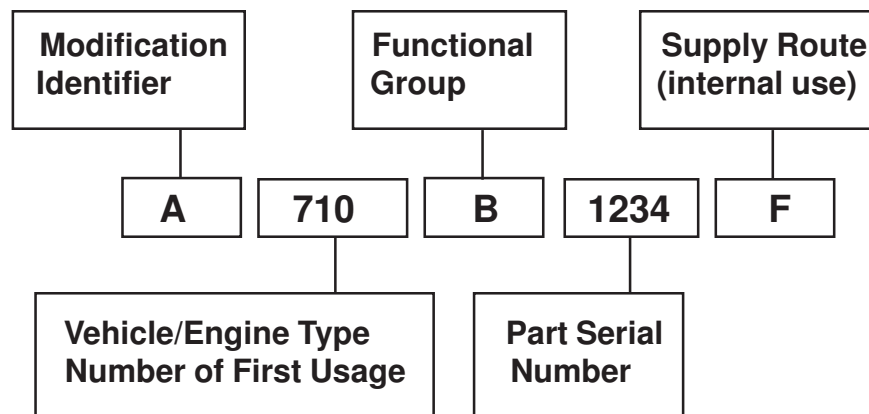
Whilst every care has been taken to ensure correctness of information, it is impossible to guarantee complete freedom from omissions and errors, or to accept liability arising from such errors or omissions, but nothing herein contained shall affect your statutory rights.

## USE OF THE PARTS LIST

This parts list covers the Evora 400 range, 2016 model year onwards. The manual is arranged in function groups, as defined by the Contents page, and may sometimes use several versions of the same function group to accommodate model variations - take care to establish the full vehicle specification in order to properly identify the applicable parts list section.

## PART NUMBERS

Part numbers used in this publication are in the format as follows:



**Modification Identifier:** This letter identifies a version or modification of the part. Part numbers with different prefix letters may or may not be interchangeable - refer to the remarks and option columns.

**Vehicle/Engine Type Number:** The type number indicates either the model or engine type on which the part was first used.

026, 036, 045, 500....Elan	082....Esprit Turbo	111....Elise	122....Exige 2	131....Elise S (1ZZ)	710....Evora GT
050....Elan+2	083....Elite S2	340....340R	123....Exige USA	132....Evora	907....4 cyl. 2.0 NA
046, 054, 065, 074....Europa	084....Eclat S2	117....Elise 2 (Rover)	124....Europa 2006	138....Exige V6	910....4 cyl. 2.2 turbo
075....Elite S1	085....Esprit S3	117....Elise 2001 MY	127....2-Eleven	702....Exige V6 Cup	912....4 cyl. 2.2 NA
076....Eclat S1	089....Excel	120....Elise111R	128....Exige S (euro)	704....Elise Cup	920....4 cyl. 2.0 turbo
079....Esprit S1/S2/S2.2	100....Elan 1990	121....Elise USA	129....Exige S (fed)	708....3 Eleven	918....V8 3.5 turbo

**Functional Group:** A single letter indicating the functional area of the parts first use

A = Chassis

B = Body

C = Front Suspension

D = Rear Suspension

E = Engine

F = Transmission

G = Wheels & Tyres

H = Steering

J = Brakes

K = Cooling

L = Fuel System

M = Electrics

P = Heater & AC

Q = Clutch

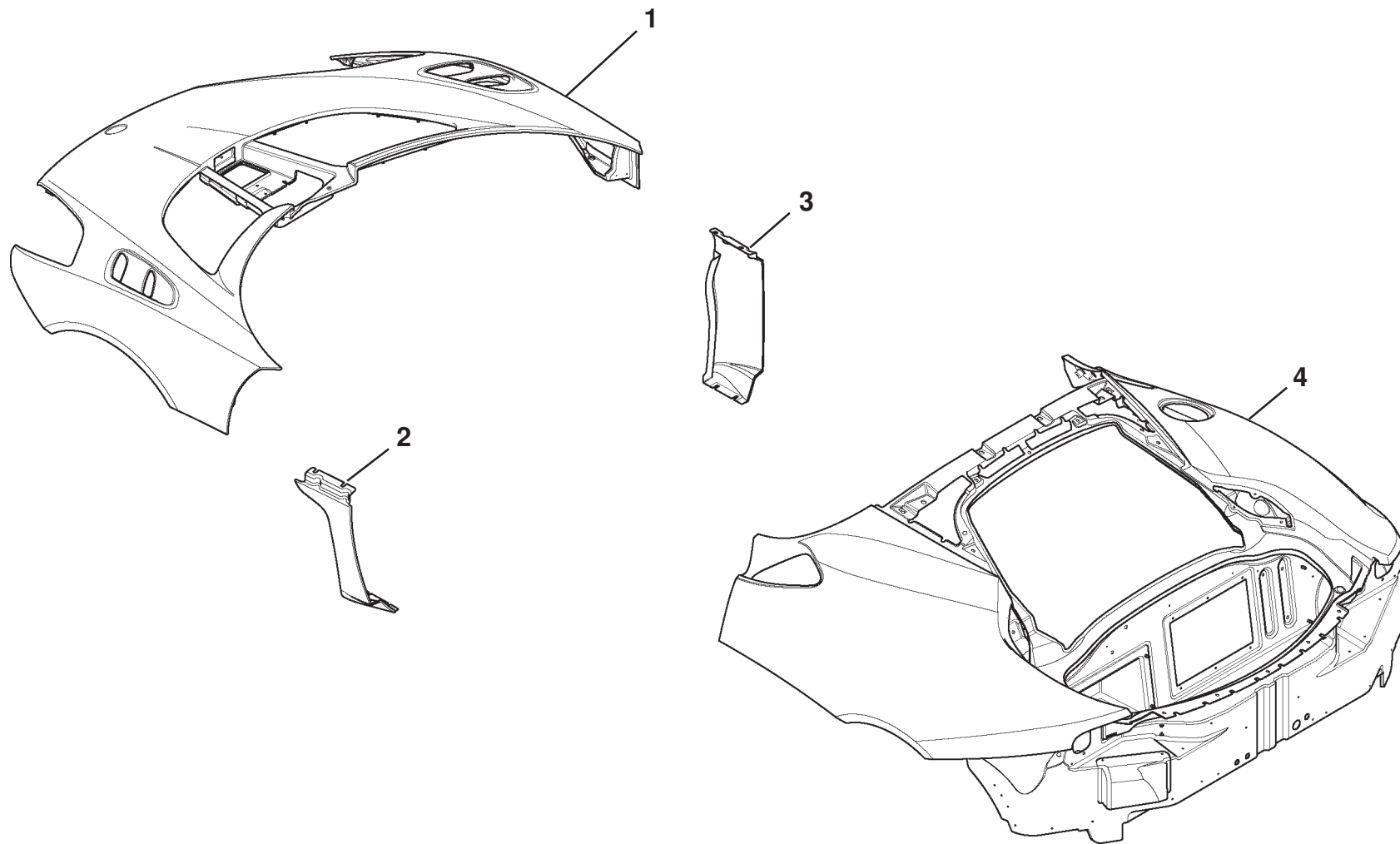
R = Final Drive

S = Exhaust

U = Hard Trim

V = Soft Trim

W = Standard Fixings



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.01

# Service Parts List

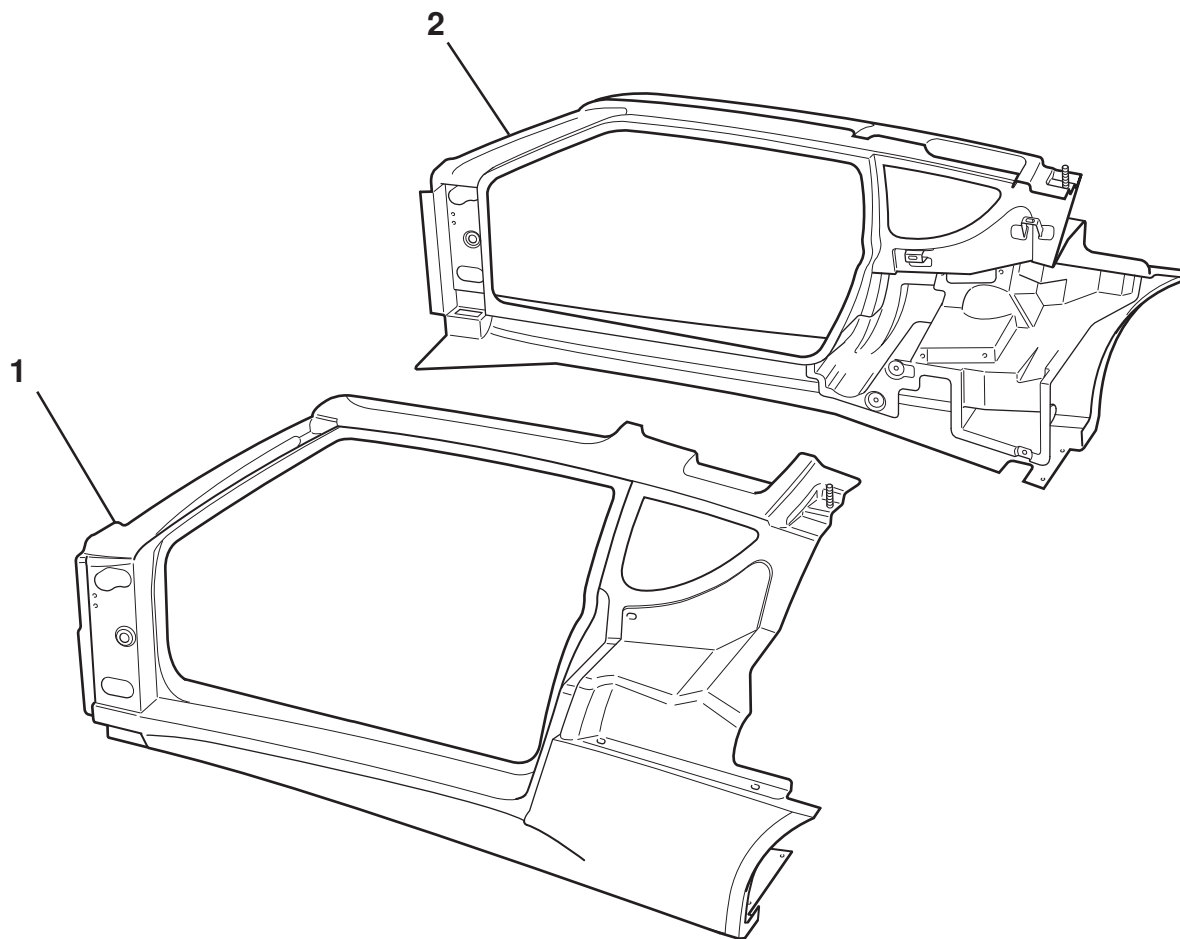
# EVORA SPORT/GT



## Function Code 10.01 Body: Front & Rear Clamshells & Fixings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Assembly Front Clamshell, primed	Vents on wheel arch	GT 430	A710B0024K	1
02	A Panel Carbon LH		GT 430	A710B4011K	1
03	A Panel Carbon RH		GT 430	A710B4012K	1
04	Assembly Rear Clamshell, primed		GT 430	D710B0030K	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.02

# Service Parts List

# EVORA SPORT/GT



## Function Code 10.02 Body: Bodysides, Windscreen Frame & Rear Bulkhead

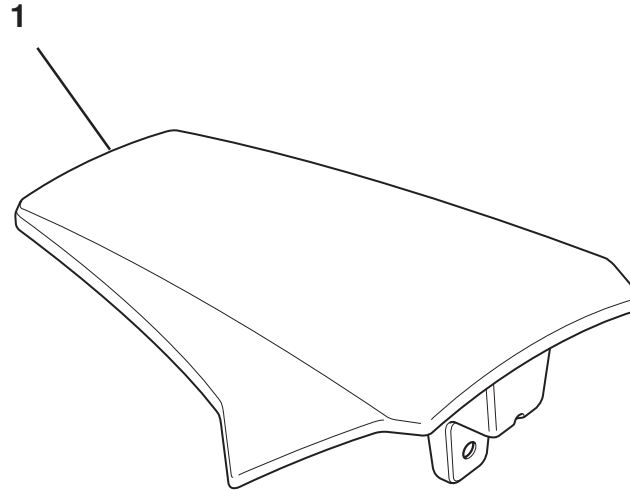
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Bodyside LH, primed		GT 430, GT410 Sport	A710B4019K	1
02	Bodyside RH, primed		GT 430, GT410 Sport	A710B4020K	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

EVORA  
SPORT/GT

Function Code: 10.02, Page: 1

*Updated 5th February 2018*



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.09

# Service Parts List

# EVORA SPORT/GT

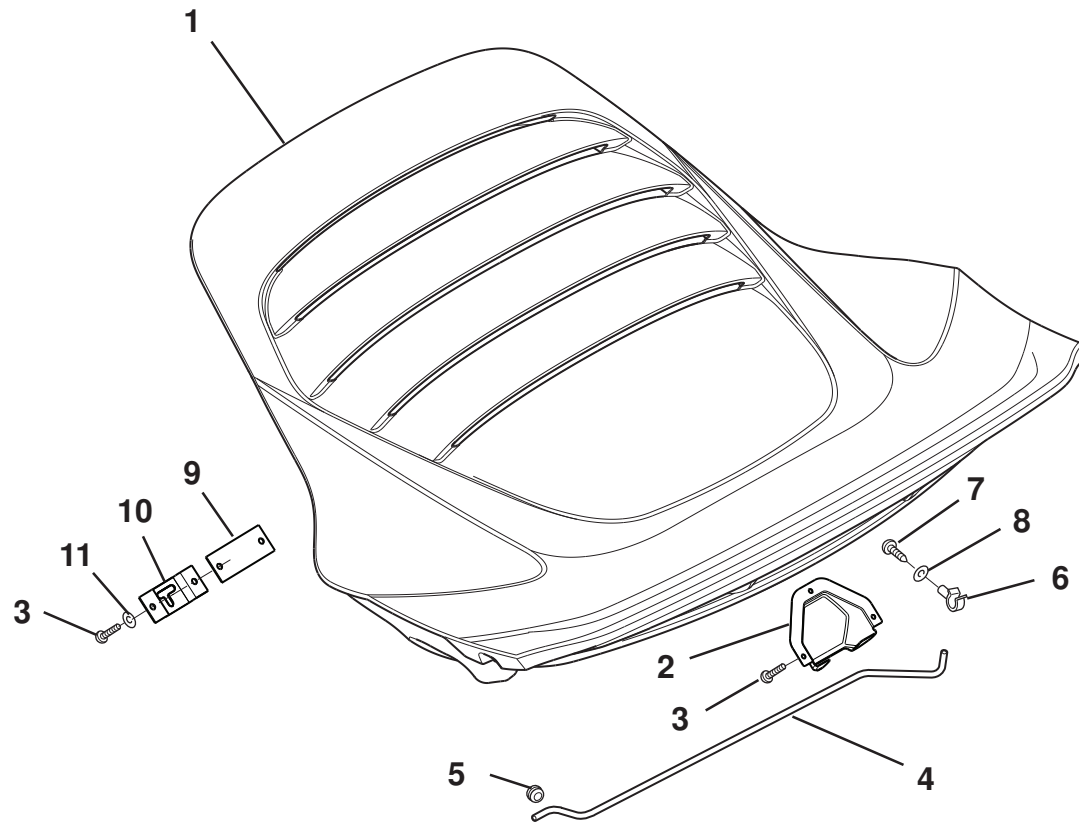


## Function Code 10.09 Front Services Access Panels

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Access Hatch Front, carbon. Laquered			A132B0564F	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400





For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.11

# Service Parts List

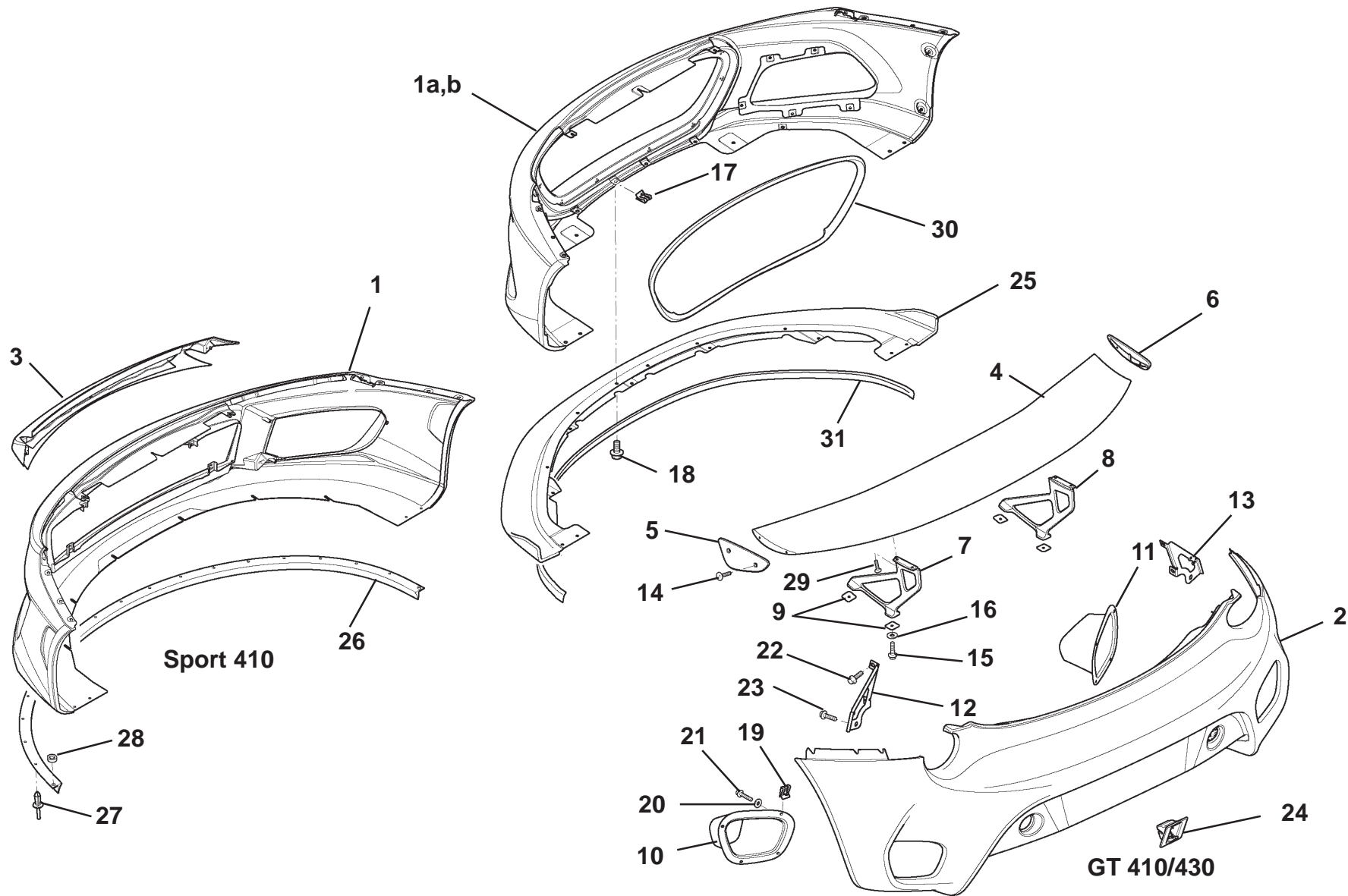
# EVORA SPORT/ET



## Function Code 10.11 Tailgate & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Louvered Tailgate Panel, carbon	Laquered	Sport 410, GT430 Sport, GT410 Sport	B132B0573F	1
01b	Louvered Tailgate Panel, carbon	Holes for wing	GT 430	B710B0020F	1
02	Latch Shield, carbon			A132B0576F	1
02a	Latch Shield, plastic			A710U0130F	1
03	Screw M6 x 16, btn cap hd			A082W7105F	5
04	Stay Tailgate			A120B0373F	1
05	Grommet			X036B6010Z	1
06	Retaining Clip, stay			A082W6325F	1
07	Screw, No. 8 x 0.5", pan hd. Pozi., clip fixing			A075W5034Z	1
08	Washer, flat, 3/16" x 0.5", black, clip fixing			A075W4063Z	1
09	Protection Plate			A120U0223K	1
10	Retainer Tailgate Stay			A132U1382G	1
11	Washer M6			A082W4113F	2

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
SPORT/GT

10.23

*Updated 1st October 2018*

# Service Parts List

# EVORA SPORT/ET



## Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Bumper,primed		Sport 410	A132U1361K	1
01a	Front Bumper,primed, carbon		GT430	A710U0060K	1
01b	Front Bumper,primed		GT410 Sport	A710U0123K	1
02	Rear Bumper,primed, carbon		GT430	A710U0062K	1
02a	Rear Bumper,primed		GT410 Sport	A710U0129K	1
03	Front Bumper assembly lower, Carbon	Laquered	Sport 410	A132U1316F	1
04	Rear Wing		GT430	A710B6000F	1
05	End Plate Rear Wing LH		GT430	A710B4029F	1
06	End Plate Rear Wing RH		GT430	A710B4030F	1
07	Upright Rear Wing LH		GT430	A710B4009F	1
08	Upright Rear Wing RH		GT430	A710B4010F	1
09	Gasket Rear Wing		GT430	A710B0013F	4
10	Duct Rear Bumper LH, Carbon		GT430, GT410 Sport	A710U4011F	1
11	Duct Rear Bumper RH, Carbon		GT430, GT410 Sport	A710U4012F	1
12	Mounting Bracker Rear Bumper LH		GT430, GT410 Sport	A710U4013F	1
13	Mounting Bracker Rear Bumper RH		GT430, GT410 Sport	A710U4014F	1
14	Screw M5 x 25 csk skt hd, rear wing			A121W7214F	4
15	Screw M6 x 16 btn cap hd, rear wing			A082W7105F	4

EVORA  
SPORT/ET

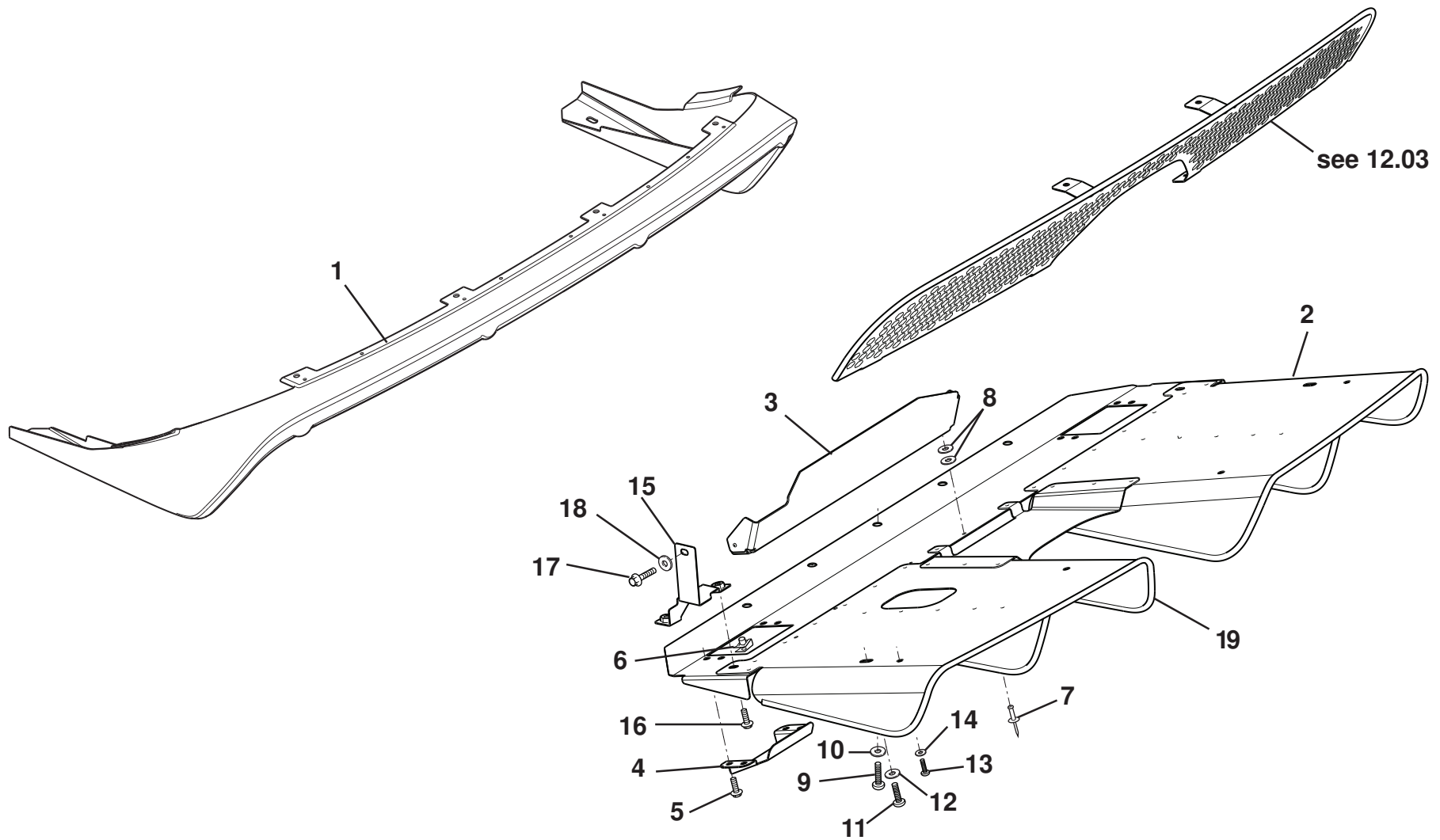
Function Code: 10.23, Page: 1

Updated 1st October 2018

**Function Code 10.23 Bumpers, Valences Spoilers & Aerofoils**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
16	Washer M6 x 12 x 1.5 s/s blk			B100W4127F	4
17	Speed Nut M6, front splitter			A117W6715F	6
18	Screw M6 x 12 hex flg hd, front splitter			A132W5010F	6
19	Speed Nut M5, rear bumper duct			B100W6372F	8
20	Screw M5 x 12 hex flg hd, rear bumper duct			A132W5002F	8
21	Washer M5 x 19 x 1.4 s/s blk, rear bumper duct			A082W4107F	8
22	Screw M6 x 16 hex flg hd, mounting bracket			A132W5003F	4
23	Bolt M6 x 16 hex flg, bracket to rr bumper			A918W5208F	2
24	Mounting Panel, rear camera			A710U0028F	1
24a	Mounting Panel, rear camera, clarion		USA from Vin JH_11017	A710U0157F	1
25	Front Splitter		GT430	A710U0018F	1
26	Lip Seal Spoiler		Sport 410	A132U1362F	1
27	Scrivet			A120W6848F	17
28	Spacer			A132U0496F	2
29	Screw M6 x 16 skt hd, rear wing			A082W7105F	4
30	Foam Self Adhesive, 20mm x 10mm			A132U6062V	2.2m
31	Lip Seal Spoiler		GT 430 Sport & GT 410 Sport	A710U0120F	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.25

*Updated 5th February 2018*

# Service Parts List

# EVORA SPORT/GT



## Function Code 10.25 Undertray & Diffuser

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Diffuser Finisher with reversing sensors, carbon, laquered			B132U1315F	1
02	Rear Diffuser assembly			A138U0212F	1
03	Heatshield Assembly, anti-rollbar			C132U0441F	1
04	Rear Diffuser Duct			A132u0904F	2
05	Bolt M6 x 16 hex flh hd			A918W5208F	8
06	Captive Nut M6			A117W6715F	8
07	Pop Rivet			A082W6512F	4
08	Washer Flat M4 x 10 x 0.8			A075W4062Z	4
09	Screw M5 x 16 btn hd			A111W7156F	5
10	Washer Flat M5 x 25 x 1.4			A082W4098F	5
11	Screw M8 x 20 skt btn hd			A075W7022F	2
12	Washer M8 x 21 x 1.6			A111W4159F	2
13	Screw M6 x 16 skt btn hd			A122W5282F	4
14	Washer M6 x 15 x 1.5			A082W4133F	4
15	Diffuser Mounting Bracket LH			A132U4519F	1
15a	Diffuser Mounting Bracket RH			A132U4520F	1
16	Screw M8 x 20 hex flg hd			A132W5005F	4
17	Screw M6 x 16 hex flg hd			A132W5003F	2

EVORA  
SPORT/GT

Function Code: 10.25, Page: 1

Updated 5th March 2018



---

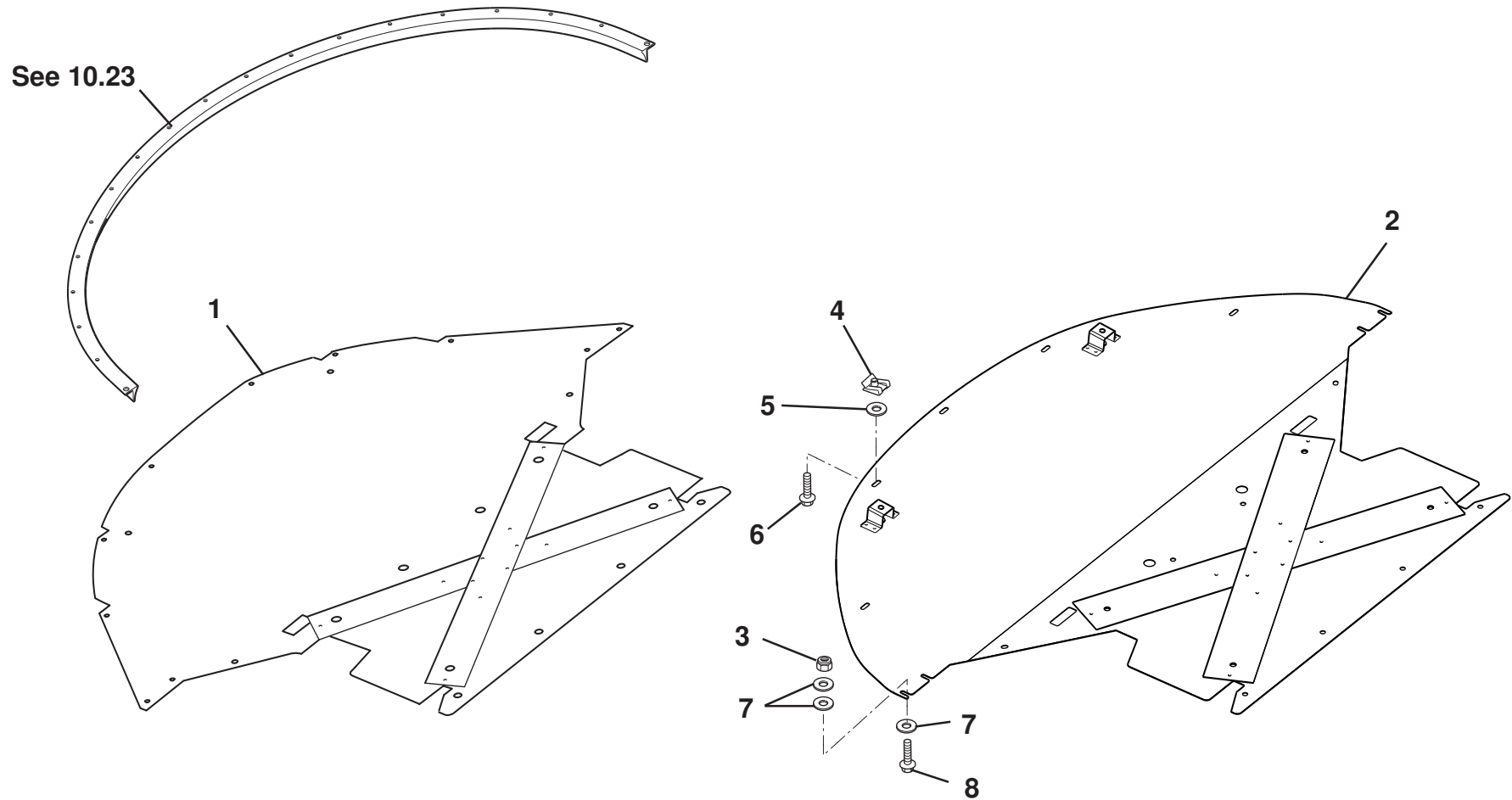
**Function Code 10.25 Undertray & Diffuser**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
18	Washer M6 x 18x 1			<b>B082W4018F</b>	2
19	Rubber Edge Protector	3.220M		<b>A122A0029V</b>	3.220M

---

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

10.26

*Updated 2nd January 2018*

# Service Parts List

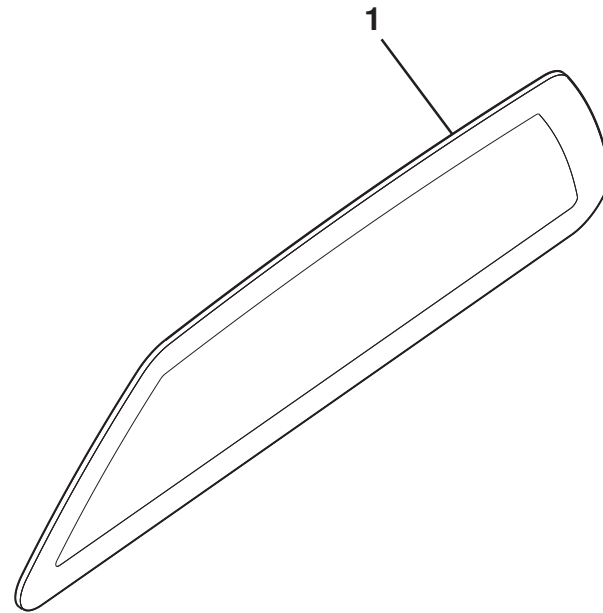
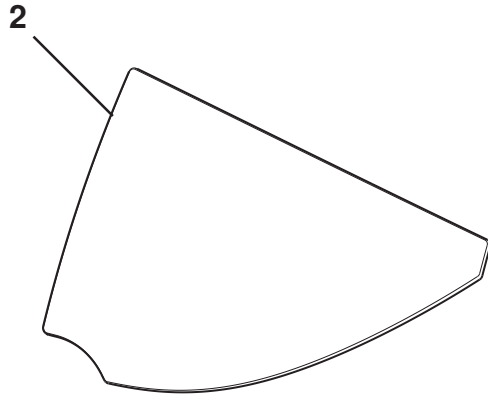
# EVORA SPORT/ET



## Function Code 10.26 Front Undertray

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Undertray Assembly		Sport 410	B132U1305J	1
02	Front Undertray Assembly		GT430	B710U0012J	1
02a	Front Undertray Assembly		GT430 Sport, GT 410 Sport	A710U0084J	1
03	Nut Nyloc M6 thin			A907E6285F	4
04	Spirenut M6			A117W6715F	8
05	Washer M6 18 x 1.0		GT430 Sport	B082W4018F	8
06	Screw M6 x 12 hex flg hd.			A132W5010F	8
07	Washer M6 x 18 x 1.6			A121W4196F	12
08	Screw M6 x 20 hex flg hd			A132W5004F	4

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

11.01

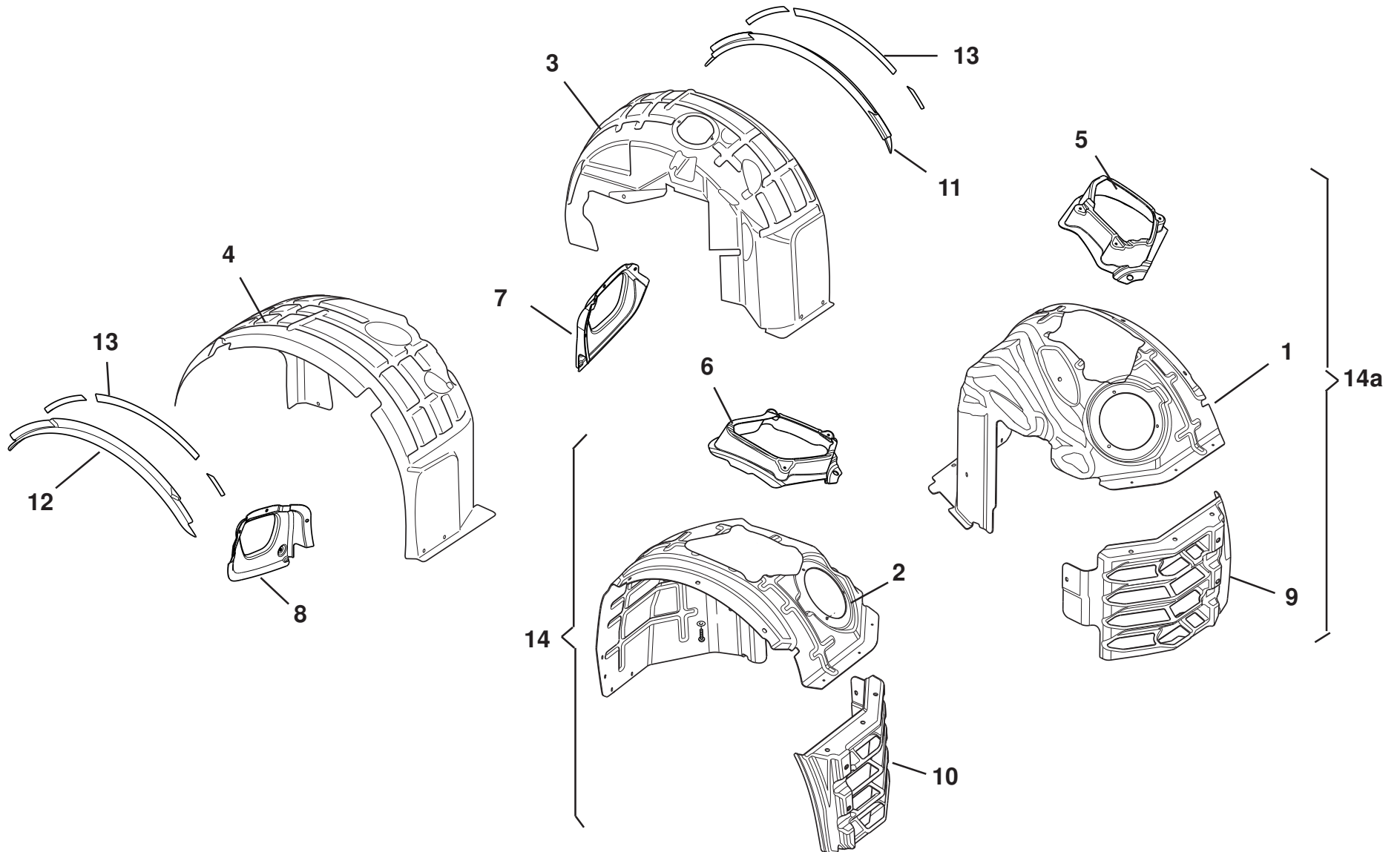
---

**Function Code 11.01 Windscreen, Door Glass, Seals & Weather Strips**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Bulkhead Glass, single layer		Sport 410	A132U1295F	1
01a	Backlite rear bulkhead		GT430	A710U0027F	1
02	Carbon Quarter Glass Cover Primed LH			A132U4881F	1
02a	Carbon Quarter Glass Cover Primed RH			A132U4882F	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.01

*Updated 2nd November 2018*

# Service Parts List



## Function Code 12.01 Wheelarch Liners

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Wheelarch Liner Front LH		GT430	A710U4017K	1
02	Wheelarch Liner Front RH		GT430	A710U4018K	1
03	Wheelarch Liner Rear LH		GT430, GT410 Sport	A710U0067K	1
04	Wheelarch Liner Rear RH		GT430, GT410 Sport	A710U0068K	1
05	Vent Panel , front wheelarch liner to clam, LH		GT430	A710U4035F	1
06	Vent Panel , front wheelarch liner to clam, LH		GT430	A710U4036F	1
07	Wheelarch Liner Rear Lower LH		GT430	A710U4003F	1
08	Wheelarch Liner Rear Lower RH		GT430	A710U4004F	1
09	Wheelarch Liner Front Grille LH		GT430	A710U4019F	1
09a	Wheelarch Liner Front Grille LH		GT410 Sport	A132U4475H	1
10	Wheelarch Liner Front Grille RH		GT430	A710U4020F	1
10a	Wheelarch Liner Front Grille RH		GT410 Sport	A132U4476H	1
11	Spat LH		GT430	A710U4033F	1
12	Spat RH		GT430	A710U4034F	1
13	Adhesive Tape			A132U6102V	1m
14	Wheelarch Liner Assembly Complete Front LH		GT430	B710U4017K	
14a	Wheelarch Liner Assembly Complete Front RH		GT430	B710U4018K	



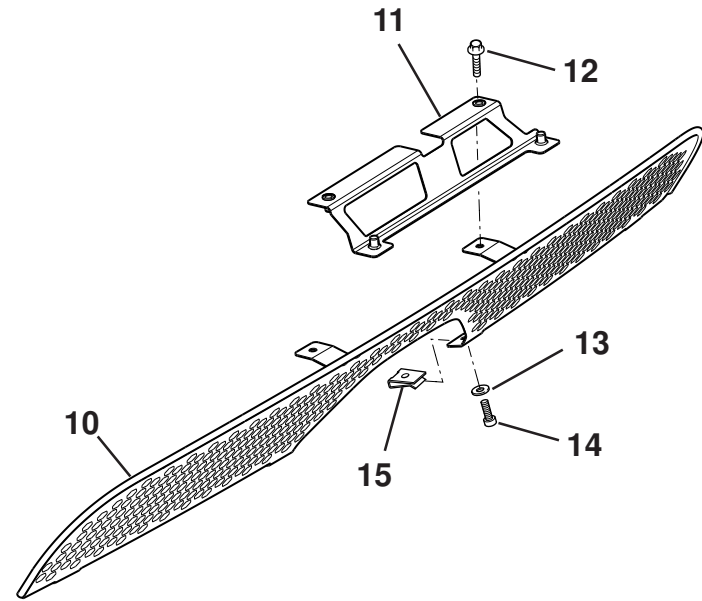
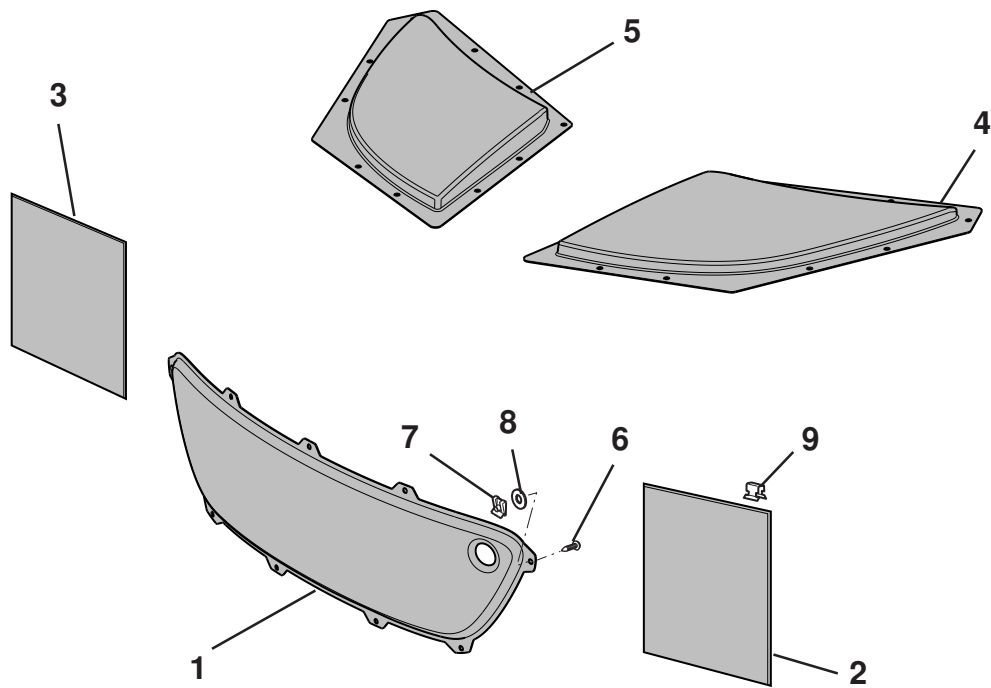


---

**Function Code 12.01 Wheelarch Liners**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		Note: For common components refer to Evora 400 parts list A132T0325J-400			

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.03

*Updated 5th February 2018*

# Service Parts List

# EVORA SPORT/ET



## Function Code 12.03 Grilles and Louvres

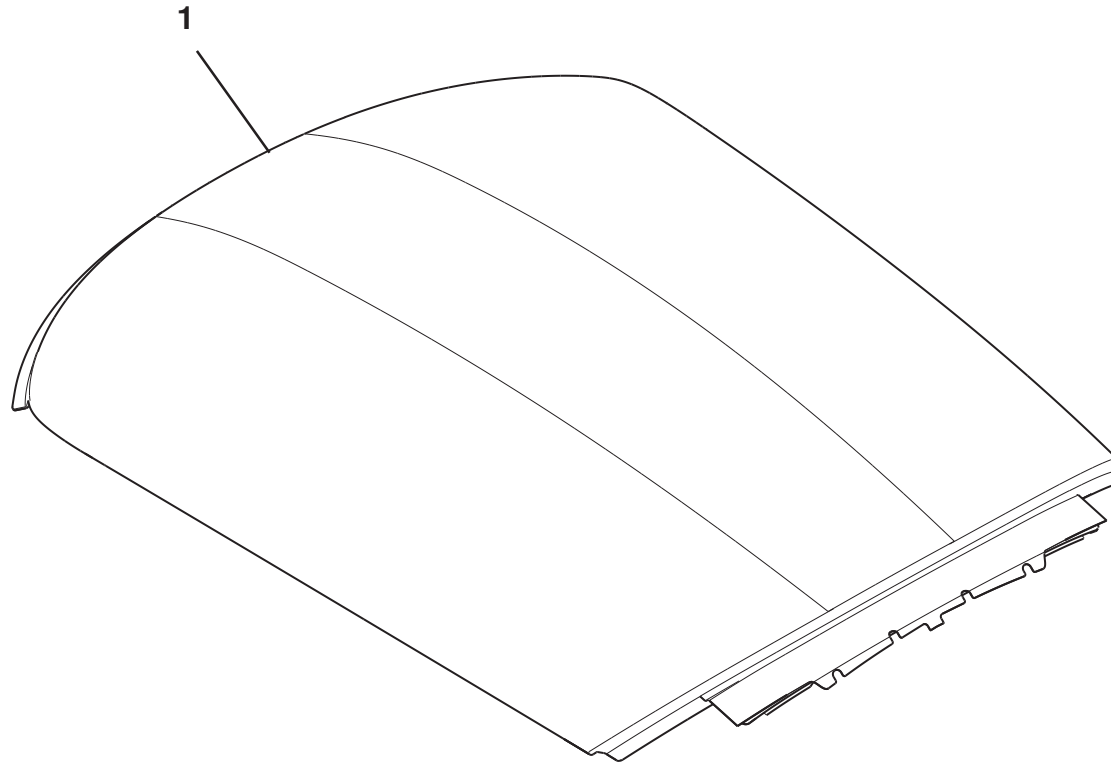
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Grille		GT430, GT410 Sport	A710U0023F	1
02	Grille Side Intake LHS		GT430, GT410 Sport	A710U0065F	1
03	Grille Side Intake RHS		GT430, GT410 Sport	A710U0066F	1
04	Front Exit Grille LH			D132U4003F	1
05	Front Exit Grille RH			D132U4004F	1
06	Screw No.8 x 3/4 flg pozi hd			A075W5074Z	9
07	Spire Nut No.8			A075W6016Z	9
08	Washer 3/16 x 3/4 x 16g			B075W4009Z	6
09	Clip Edge			A111W6568F	8
10	Assembly Diffuser Rear Grille			B710U0092F	1
11	Bracket Assembly Centre Mounting			A710U0090F	1
12	Screw M6 x 16 skt cap hd			A075W7017F	2
13	Washer M6 x 15 x 1.5			A082W4133F	2
14	Screw M6 x 16 hex flg hd			A132W5003F	2
15	Captive Nut M6			A117W6715F	4

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

EVORA  
SPORT/ET

Function Code: 12.03, Page: 1

Updated 5th March 2018



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.04

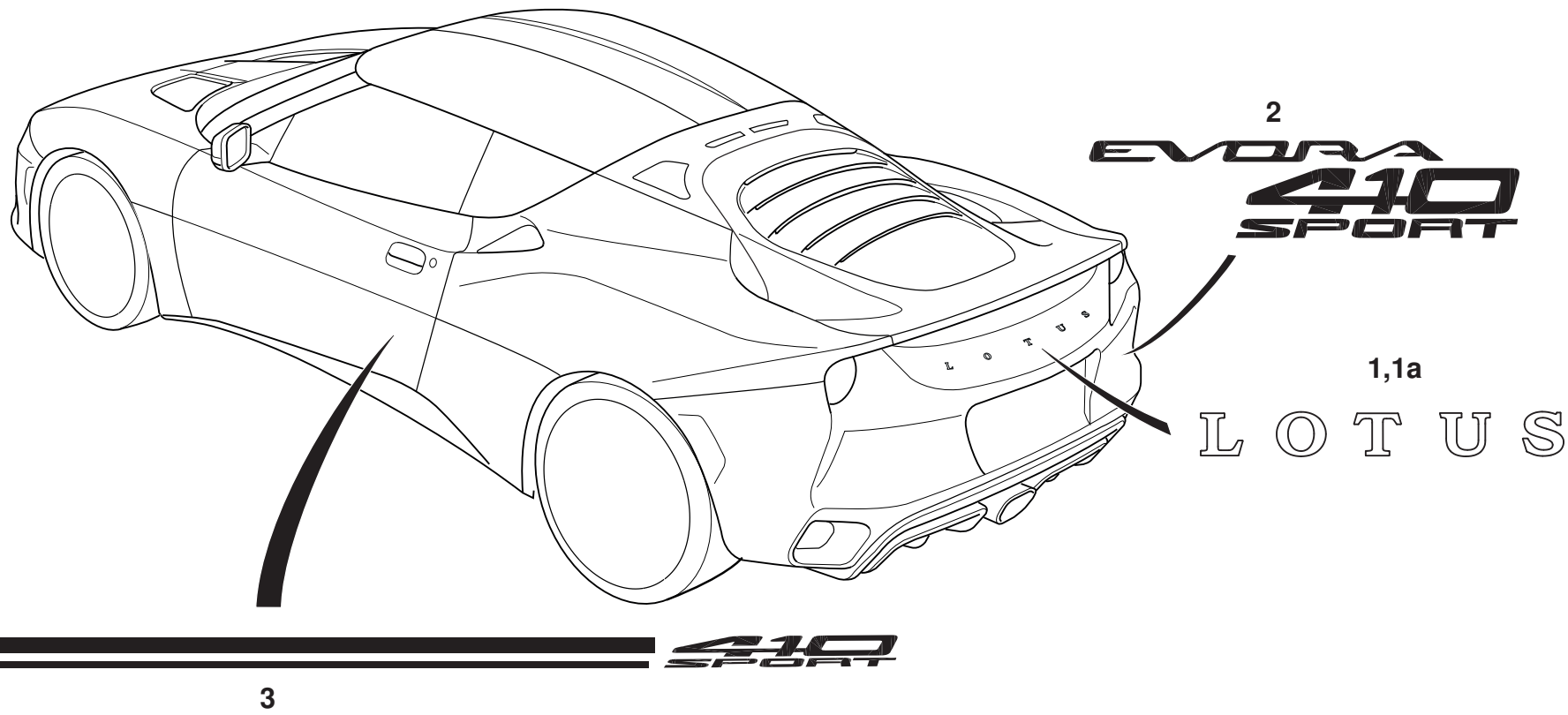
# Service Parts List

# EVORA SPORT/GT



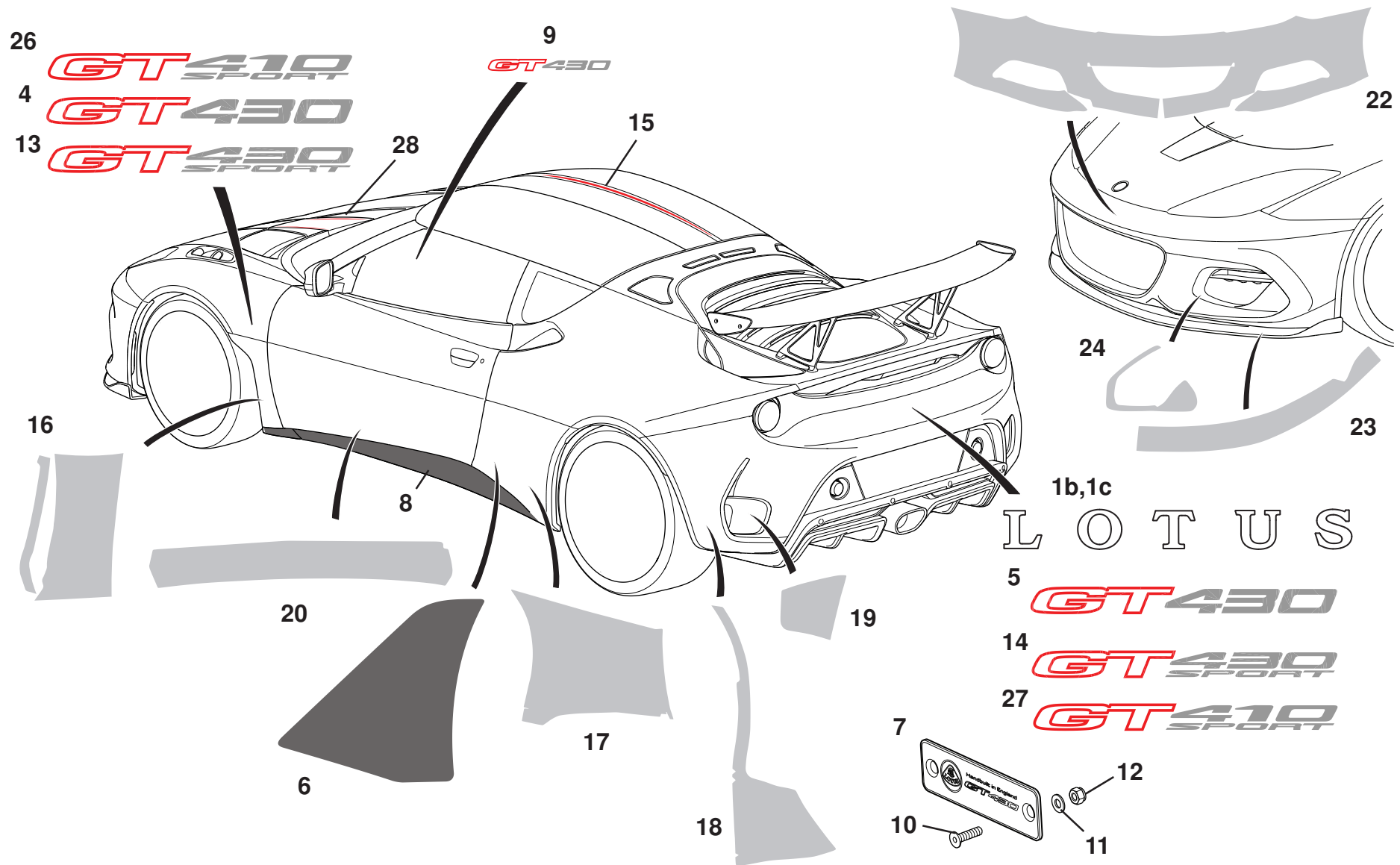
## Function Code 12.04 Roof Panel, Seals & Fixings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Roof Panel, carbon	Bonded in position, also order item 29 section 10.01 evora 400 parts list		B132B0212J	1
		Note: For common components refer to Evora 400 parts list A132T0325J-400			



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.05 page 2

Updated 4th June 2018



# Service Parts List

# EVORA SPORT/ET



## Function Code 12.05 Decals, Badges & Protective Film

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Decal 'LOTUS' Rear, matt black		Sport 410	A132U1299F	1
01a	Decal 'LOTUS' Rear, matt grey		Sport 410	A132U1355F	1
01b	Decal Rear 'Lotus' silver		GT430, GT410 Sport	A710U0056F	1
01c	Decal Rear 'Lotus' dark grey		GT410 Sport	A710U0117F	1
02	Decal 'Evora 410 Sport' Rear, matt black		Sport 410	A132U1300F	1
02a	Decal 'Evora 410 Sport' Rear, matt grey		Sport 410	A132U1310F	1
03	Decal '410 Sport' Side LH, matt black	Includes side stripes	Sport 410	A132U4875F	1
03a	Decal '410 Sport' Side LH, matt grey	Includes side stripes	Sport 410	A132U4879F	1
03b	Decal '410 Sport' Side RH, matt black	Includes side stripes	Sport 410	A132U4876F	1
03c	Decal '410 Sport' Side RH, matt grey	Includes side stripes	Sport 410	A132U4880F	1
04	Decal Side GT430, red, silver		GT430	A710U0050F	2
04a	Decal Side GT430, red grey		GT430	A710U0051F	1
04b	Decal Side GT430, all silver		GT430	A710U0052F	1
05	Decal Rear GT430, red silver		GT430	A710U0053F	1
05a	Decal Rear GT430, red grey		GT430	A710U0054F	1
05b	Decal Rear GT430 all silver		GT430	A710U0055F	1
06	Decal Rear Wheel arch LH		GT430, GT410 Sport	A710U4061F	1
06a	Decal Rear Wheel arch RH		GT430, GT410 Sport	A710U4062F	1

EVORA  
SPORT/ET

Function Code: 12.05, Page: 1

Updated 2nd July 2018

**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
07	Build Plaque		GT430	A710V0016F	1
07a	Build Plaque		GT430 Sport	A710V0017F	1
08	Mask Bodyside LH			A710T4001F	1
08a	Mask Bodyside RH			A710T4002F	1
09	Decal Steering Wheel		GT430	A710V0008F	1
10	Screw M4 x 16 csk cap			A127W7227F	2
11	Washer M4 x 9 x 0.8			A082W4099F	2
12	Nut Nyloc M4			A132W3019F	2
13	Decal Side GT430 Sport, red silver		GT430 Sport	A710U0075F	1
13a	Decal Side GT430 Sport, red grey		GT430 Sport	A710U0076F	1
13b	Decal Side GT430 Sport, all silver		GT430 Sport	A710U0077F	1
14	Decal Rear GT430 Sport, red silver		GT430 Sport	A710U0078F	1
14a	Decal Rear GT430 Sport, red grey		GT430 Sport	A710U0079F	1
14b	Decal Rear GT430 Sport, all silver		GT430 Sport	A710U0080F	1
15	Mask Roof stripes		GT430	A710T0001F	1
16	Protective Film, A pillar lower LH		GT430	A132X4033H	1
16a	Protective Film, A pillar lower RH		GT430	A132X4034H	1
17	Protective Film, bodyside LH		GT430, GT410 Sport	A132X4025H	1
17a	Protective Film, bodyside RH		GT430, GT410 Sport	A132X4026H	1
18	Protective Film, bumper rear LH		GT430, GT410 Sport	A132X4029H	1
18a	Protective Film, bumper rear RH		GT430, GT410 Sport	A132X4030H	1

**Function Code 12.05 Decals, Badges & Protective Film**

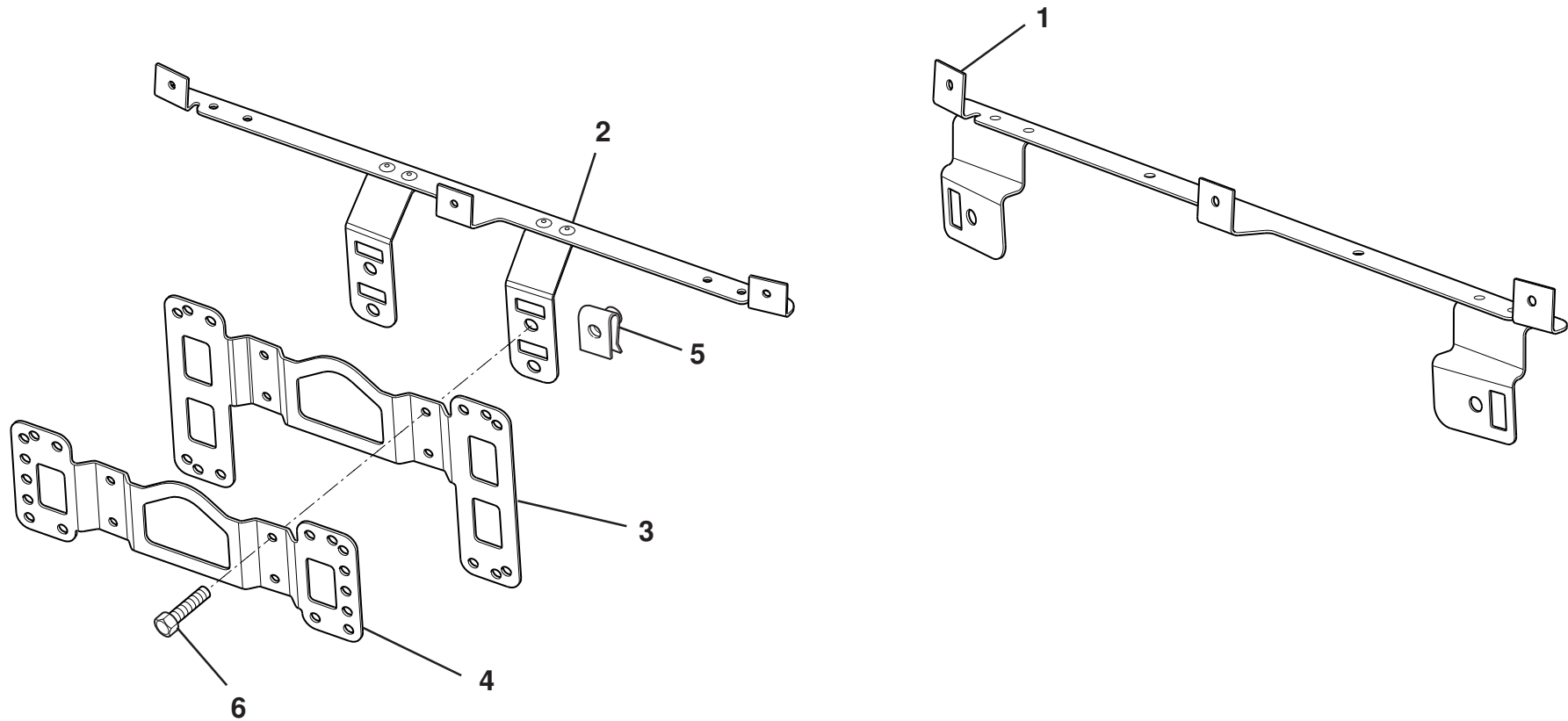
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
19	Protective Film, bumper rear duct LH		GT430, GT410 Sport	A132X4031H	1
19a	Protective Film, bumper rear duct RH		GT430, GT410 Sport	A132X4032H	1
20	Protective Film, bodyside sill LH		GT430, GT410 Sport	B132X4009H	1
20a	Protective Film, bodyside sill RH		GT430, GT410 Sport	B132X4010H	1
21	Protective Film Kit, Base	Includes items 16-20, not illustrated	GT430	A132X0040F	1
22	Protective Film, bumper front			A132X0042F	1
23	Protective Film, front splitter LH			A132X4037F	1
23a	Protective Film, front splitter RH			A132X4038F	1
24	Protective Film, front bumper duct LH			A132X4039F	1
24a	Protective Film, front bumper duct RH			A132X4040F	1
25	Protective Film Kit, premium	Includes items 22-24 & items 10-16 Evora 400 parts list, not illustrated	GT430, GT410 Sport	B132X0041F	1
26	Decal Side GT410, red,silver			B710U0116F	1
26a	Decal Side GT410, red,grey			B710U0115F	1
26b	Decal Side GT410, all silver			B710U0114F	1
27	Decal Rear GT410, red,silver			B710U0113F	1
27a	Decal Rear GT410, red,grey			B710U0112F	1
27b	Decal Rear GT410 all silver			B710U0111F	1
28	Mask Front Access Cover		GT430	A710T0002F	1

---

**Function Code 12.05 Decals, Badges & Protective Film**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		Note: For common components refer to Evora 400 parts list A132T0325J-400			

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.07

*Updated 4th June 2018*

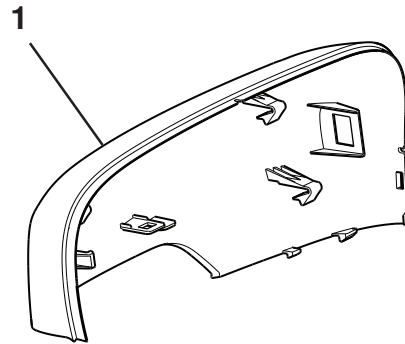
# Service Parts List

# EVORA SPORT/GT



## Function Code 12.07 Licence Plate Mountings

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Bracket Assembly Front license plate, EU		GT430, GT410 Sport	B710U0045J	1
02	Bracket Assembly Front license plate, Non EU		GT430, GT410 Sport	A710U0136J	1
03	Bracket license Plate Non EU		GT430, GT410 Sport	A710U0139F	1
04	Bracket license Plate GCC		GT430, GT410 Sport	A710U0138F	1
05	Speed Clip M5			B100W6372F	4
06	Screw M5 x 16, hex hd			A082W1088F	4



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

12.09

---

**Function Code 12.09 Exterior Driving Mirrors**

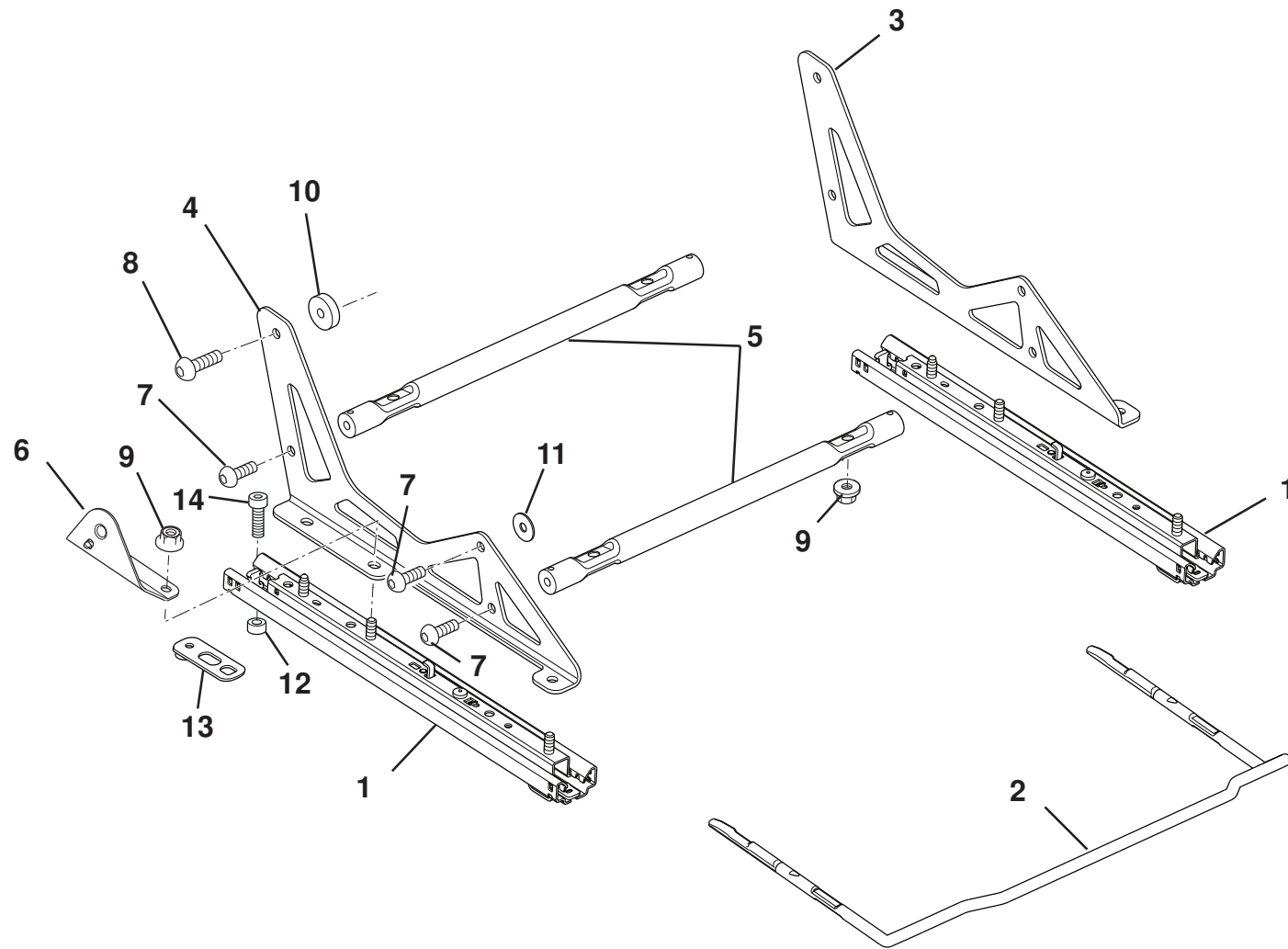
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Door Mirror Cover Carbon LH			A132U4895F	1
01a	Door Mirror Cover Carbon RH			A132U4896F	1

---

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---





For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

13.01

*Updated 5th March 2018*

# Service Parts List

# EVORA SPORT/GT



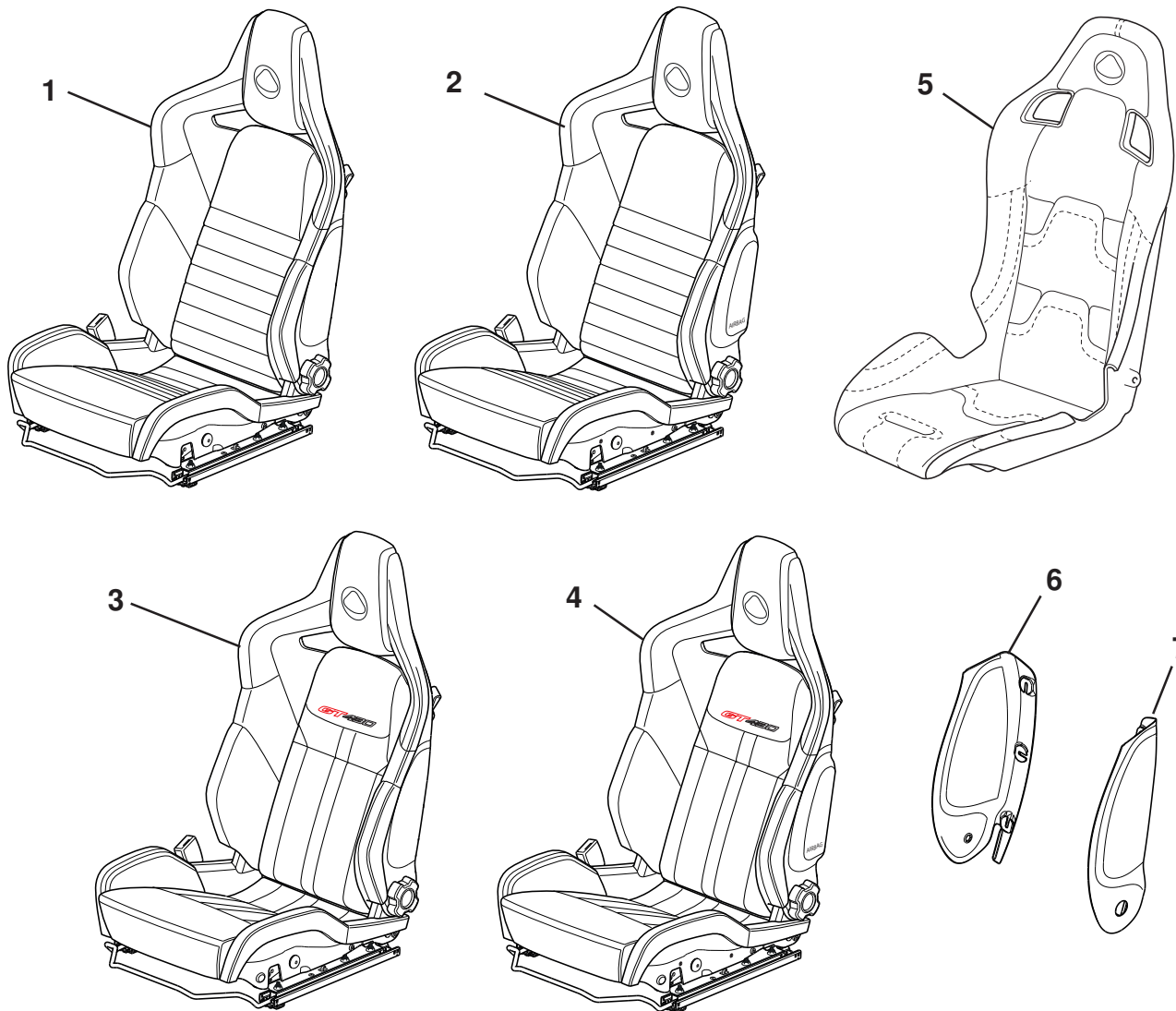
## Function Code 13.01 Seat Runners

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Seat Runner Assembly			A132V1599F	4
02	Release Handle, seat runners			A132V1598F	2
03	Seat Mount LH			A132V4267F	2
04	Seat Mount RH			A132V4268F	2
05	Cross Member Assembly, sports seat			A132V1660F	2
06	Seat Belt Anchorage Bracket LH			A132V4265F	1
06a	Seat Belt Anchorage Bracket RH			A132V4266F	1
07	Screw M8 x 12 skt cap hd, seat			A111W7131F	12
08	Screw M8 x 25 skt cap hd, seat fixing rear			A111W7115F	4
09	Nut M8 hex flg			A132W3006F	20
10	Spacer Nylon M8 x 30 x 8			A132V1683F	4
11	Spacer Nylon M8 x 18 x 1.5			A132V1684F	4
12	Spacer Seat Runner			A132V1298F	2
13	Bracket Isofix			A132V1297F	2
14	Screw M8 x 30 skt cap hd			A132W5061F	8

EVORA  
SPORT/GT

Function Code: 13.01, Page: 1

Updated 5th March 2018



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

13.02

*Updated 30th October 2017*

# Service Parts List



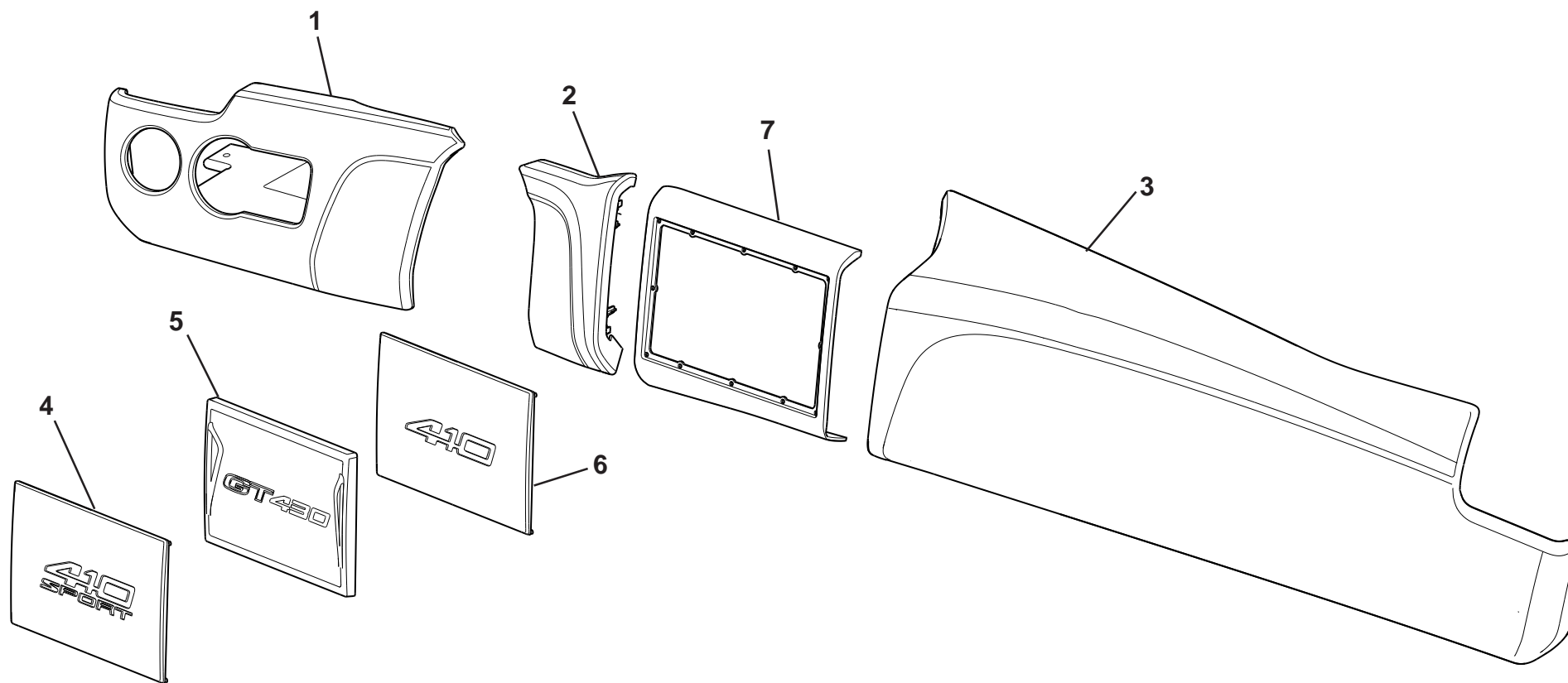
## Function Code 13.02 Seat Assemblies, front

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Seat Sport LH Heated, unpainted bezels*	Black alcantara, red stitching	Sport 410, GT 410 Sport	<b>A132V5445F</b>	1
01a	Front Seat Sport RH Heated, unpainted bezels*	Black alcantara, red stitching	Sport 410, GT 410 Sport	<b>A132V5446F</b>	1
01b	Front Seat Sport LH Heated, unpainted bezels*	Black alcantara, yellow stitching	Sport 410, GT 410 Sport	<b>A132V5447F</b>	1
01c	Front Seat Sport RH Heated, unpainted bezels*	Black alcantara, yellow stitching	Sport 410, GT 410 Sport	<b>A132V5448F</b>	1
02	Front Seat Sport LH Heated, unpainted bezels* federal*	Black alcantara, red stitching, side airbag	USA, Sport 410	<b>A132V4963F</b>	1
02a	Front Seat Sport RH Heated, unpainted bezels* federal*	Black alcantara, red stitching, side airbag	USA, Sport 410	<b>A132V4964F</b>	1
02b	Front Seat Sport LH Heated, unpainted bezels* federal*	Black alcantara, yellow stitching, side airbag	USA, Sport 410	<b>A132V4965F</b>	1
02c	Front Seat Sport RH Heated, unpainted bezels* federal*	Black alcantara, yellow stitching, side airbag	USA, Sport 410	<b>A132V4966F</b>	1
03	Front Seat Sport LH Heated switch on seat for manual cars*	Black alcantata with black stripe, carbon back, red & silver stitching	GT430***	<b>A710V4011F</b>	1
03a	Front Seat Sport RH Heated switch on seat for manual cars*	Black alcantara with black stripe, carbon back, red & silver stitching	GT430***	<b>A710V4012F</b>	1
03b	Front Seat Sport LH Heated switch on seat for manual cars*	Black alcantata with red stripe, carbon back, red & silver stitching	GT430***	<b>A710V4013F</b>	1
03c	Front Seat Sport RH Heated switch on seat for manual cars*	Black alcantata with red stripe, carbon back, red & silver stitching	GT430***	<b>A710V4014F</b>	1
04	Front Seat Sport LH Heated switch on seat, manual cars, fed*	Black alcantata with black stripe, carbon back, side airbag, red & silver stitching	USA GT430***	<b>B710V4017F</b>	1



**Function Code 13.02 Seat Assemblies, front**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
04a	Front Seat Sport RH Heated switch on seat, manual cars, fed*	Black alcantata with black stripe, carbon back, side airbag, red & silver stitching	USA GT430***	<b>B710V4018F</b>	1
04b	Front Seat Sport LH Heated switch on seat, manual cars, fed*	Black alcantata with red stripe, carbon back, side airbag, red & silver stitching	USA GT430***	<b>B710V4019F</b>	1
04c	Front Seat Sport RH Heated switch on seat, manual cars, fed*	Black alcantata with red stripe, carbon back, side airbag, red & silver stitching	USA GT430***	<b>B710V4020F</b>	1
05	Carbon Sports Seat**	Alcantara	Sport 410, GT 430/410 Sport, Non Federal	<b>A132V1665JA</b>	2
05a	Carbon Sports Seat**	Leather & Alcantara	Sport 410, GT 430/410 Sport, Non Federal	<b>A132V1665JLA</b>	2
06	Side Cover RH, carbon, LH seat	Non airbag		<b>A710V4010H</b>	2
06a	Side Cover Recline RH, carbon, RH seat	Non airbag		<b>A710V4022H</b>	1
07	Side Cover Recline LH, carbon, LH seat	Non airbag		<b>A710V4021H</b>	1
07a	Side Cover LH, carbon, RH seat	Non airbag		<b>A710V4009H</b>	2
		*Supplied without cup holder bracket			
		**Use Trim Order Form LSL654			
		***For auto also refer to 17.05			



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

14.05

*Updated 1st October 2018*

# Service Parts List



## Function Code 14.05 Fascia Structure & Supporting Hardware

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Trim Panel Assembly, driver LH LHD*		Alcantara	B132V5667JA	1
01a	Trim Panel Assembly, driver LH LHD*		Leather	B132V5667JL	1
01b	Trim Panel Assembly, driver RH RHD*		Alcantara	B132V5668JA	1
01c	Trim Panel Assembly, driver RH RHD*		Leather	B132V5668JL	1
02	Trim Panel Assembly, driver RH LHD*		Alcantara	B132V5685JA	1
02a	Trim Panel Assembly, driver RH LHD*		Leather	B132V5685JL	1
02b	Trim Panel Assembly, driver LH RHD*		Alcantara	B132V5686JA	1
02c	Trim Panel Assembly, driver LH RHD*		Leather	B132V5686JL	1
03	Trim Panel Assembly, passenger RH LHD*		Alcantara	B132V5671JA	1
03a	Trim Panel Assembly, passenger RH LHD*		Leather	B132V5671JL	1
03b	Trim Panel Assembly, passenger LH RHD*		Alcantara	B132V5672JA	1
03c	Trim Panel Assembly, passenger LH RHD*		Leather	B132V5672JL	1
04	Blanking Panel, sat nav		Sport 410	A132V1569F	1
05	Blanking Panel, sat nav		GT430	A710V0001F	1
06	Blanking Panel, sat nav		GT 410 Sport	A132V1719F	1
07	Bezel Sat Nav Outer, no sat nav LH matt black			A132V5397F-001	1
07a	Bezel Sat Nav Outer, no sat nav RH matt black			A132V5398F-001	1

\*Use Trim Order Form LSL654



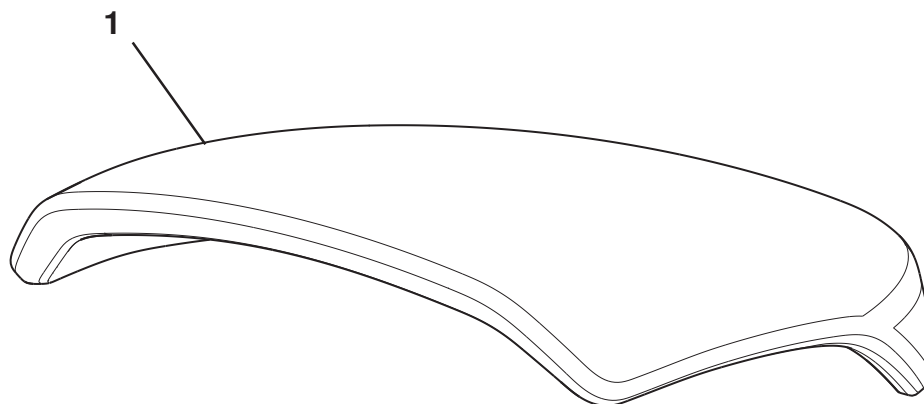
---

**Function Code 14.05 Fascia Structure & Supporting Hardware**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
		Note: For common components refer to Evora 400 parts list A132T0325J-400			

---





For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

14.10

# Service Parts List

# EVORA SPORT/GT

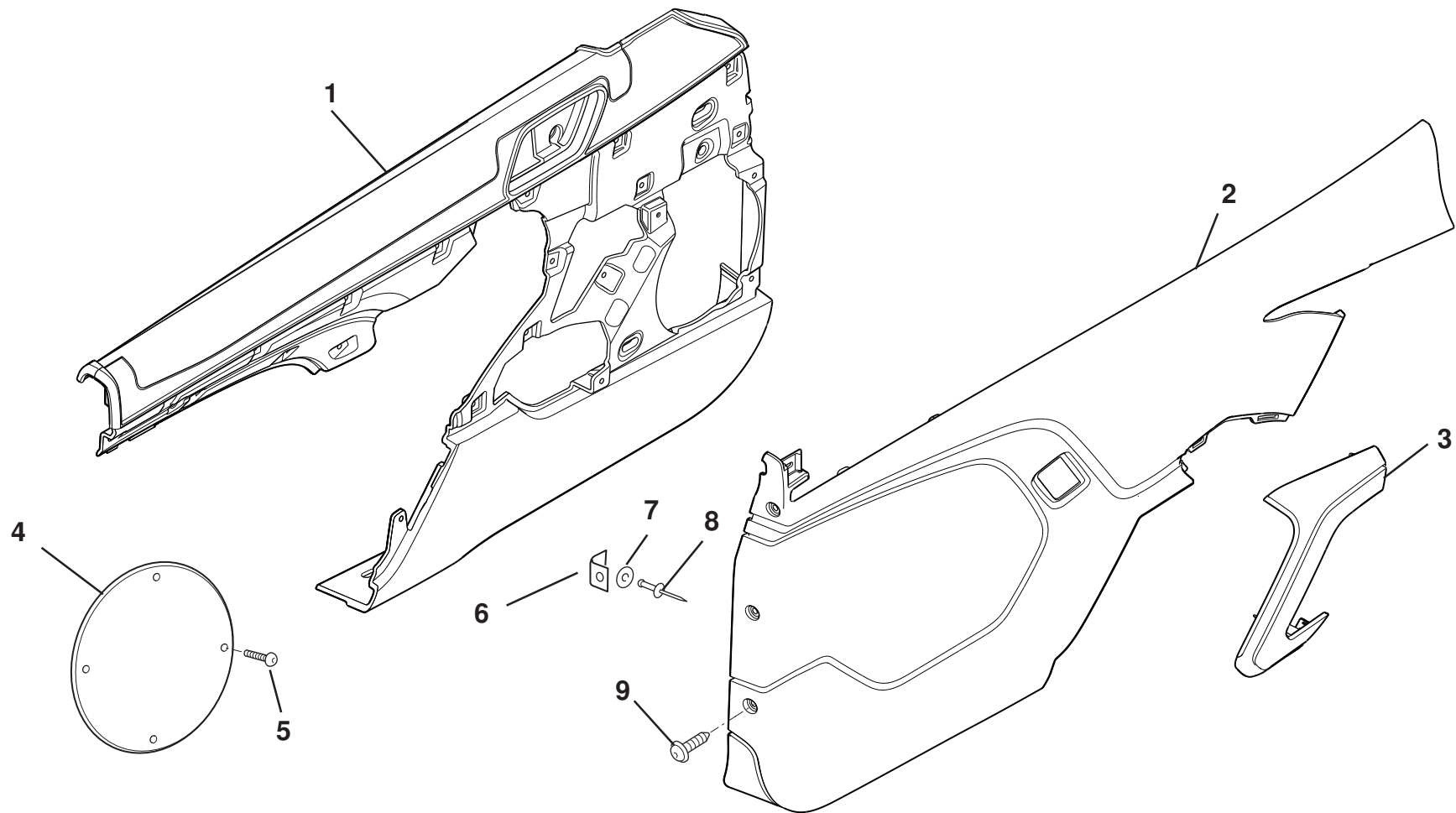


## Function Code 14.10 Instrument Cowling/Binnacle

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Shroud assembly*		Sport 410	A132V1365JA	1
01a	Shroud assembly*		Sport 410	A132V1365JL	1
01b	Shroud Assembly, carbon fibre		GT430	A710V0002J	1

\*Use Trim Order Form LSL654

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

15.13

**Function Code 15.13 Front Door Trims**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Door Trim Panel LH*	For federal markets use Evora 400 parts list	Non Federal	<b>A132V5989FL</b>	1
01a	Door Trim Panel RH*	For federal markets use Evora 400 parts list	Non Federal	<b>A132V5990FL</b>	1
02	Insert Door Trim LH, LHD*	For federal markets use Evora 400 parts list	Alcantara, Non Federal	<b>A132V5983FA</b>	1
02a	Insert Door Trim LH, RHD*	For federal markets use Evora 400 parts list	Alcantara, Non Federal	<b>A132V5985FA</b>	1
02b	Insert Door Trim RH, LHD*	For federal markets use Evora 400 parts list	Alcantara, Non Federal	<b>A132V5986FA</b>	1
02c	Insert Door Trim RH, RHD*	For federal markets use Evora 400 parts list	Alcantara, Non Federal	<b>A132V5984FA</b>	1
02d	Insert Door Trim LH, LHD*	For federal markets use Evora 400 parts list	Leather, Non Federal	<b>A132V5983FL</b>	1
02e	Insert Door Trim LH, RHD*	For federal markets use Evora 400 parts list	Leather, Non Federal	<b>A132V5985FL</b>	1
02f	Insert Door Trim RH, LHD*	For federal markets use Evora 400 parts list	Leather, Non Federal	<b>A132V5986FL</b>	1
02g	Insert Door Trim RH, RHD*	For federal markets use Evora 400 parts list	Leather, Non Federal	<b>A132V5984FL</b>	1
03	Assembly Cover Inner Door Pull Handle LH*		Leather	<b>A132V5621FL</b>	1
03a	Assembly Cover Inner Door Pull Handle LH*		Alcantara	<b>A132V5621FA</b>	1
03b	Assembly Cover Inner Door Pull Handle RH*		Leather	<b>A132V5622FL</b>	1
03c	Assembly Cover Inner Door Pull Handle RH*		Alcantara	<b>A132V5622FA</b>	1
04	Door Speaker Pod Blank			<b>A132B0342F</b>	2

---

**Function Code 15.13 Front Door Trims**

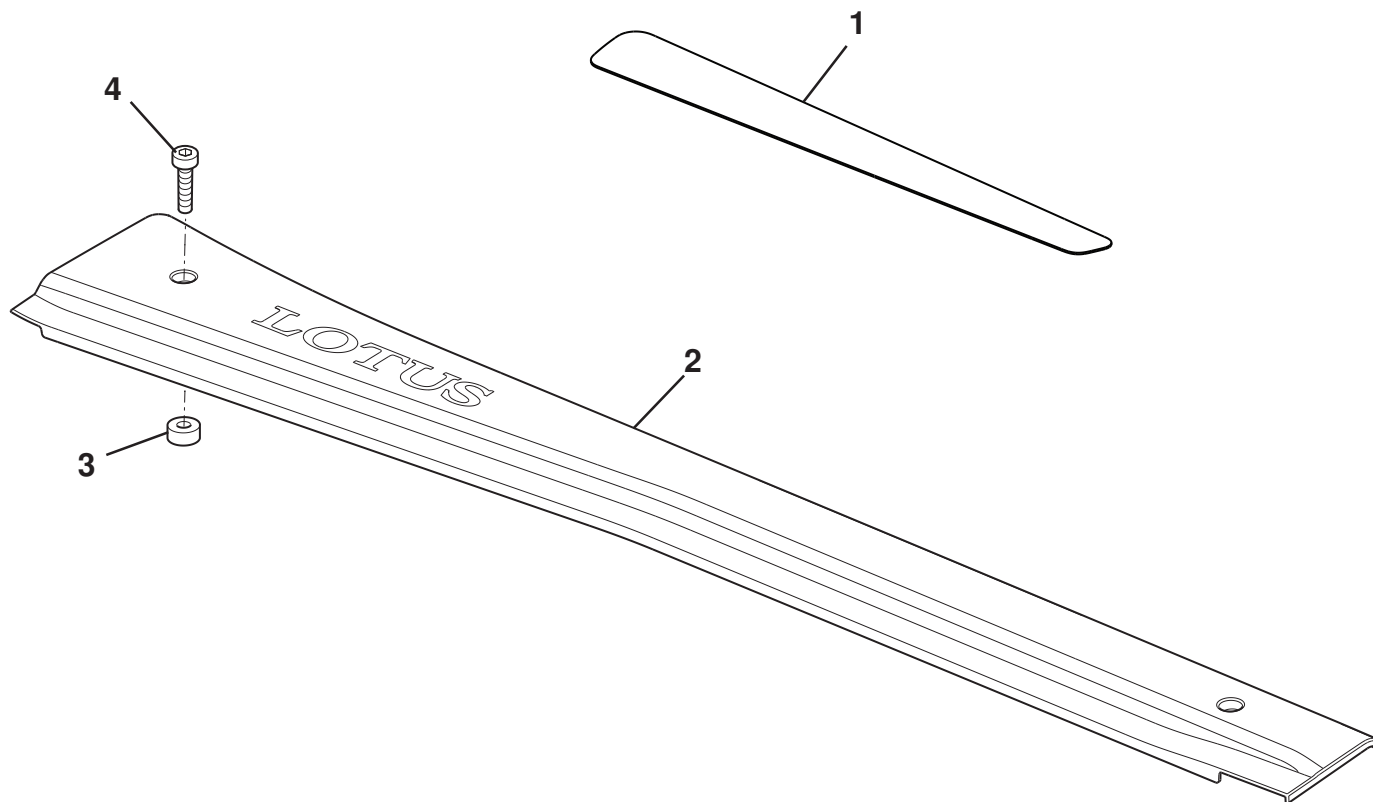
<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
05	Screw No 6 x 3/4 flg pozi hd			A075W5028Z	8
06	Bracket 400, door trim	Bonded to door		A132V1652F	6
07	Washer Flat M5 x 10 x 0.8			A075W4011Z	6
08	Rivet			A111W6613F	6
09	Screw M5 x 18, skt btn flg hd			A138W5001F	6

---

\*Use Trim Order Form LSL654

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

15.18

# Service Parts List

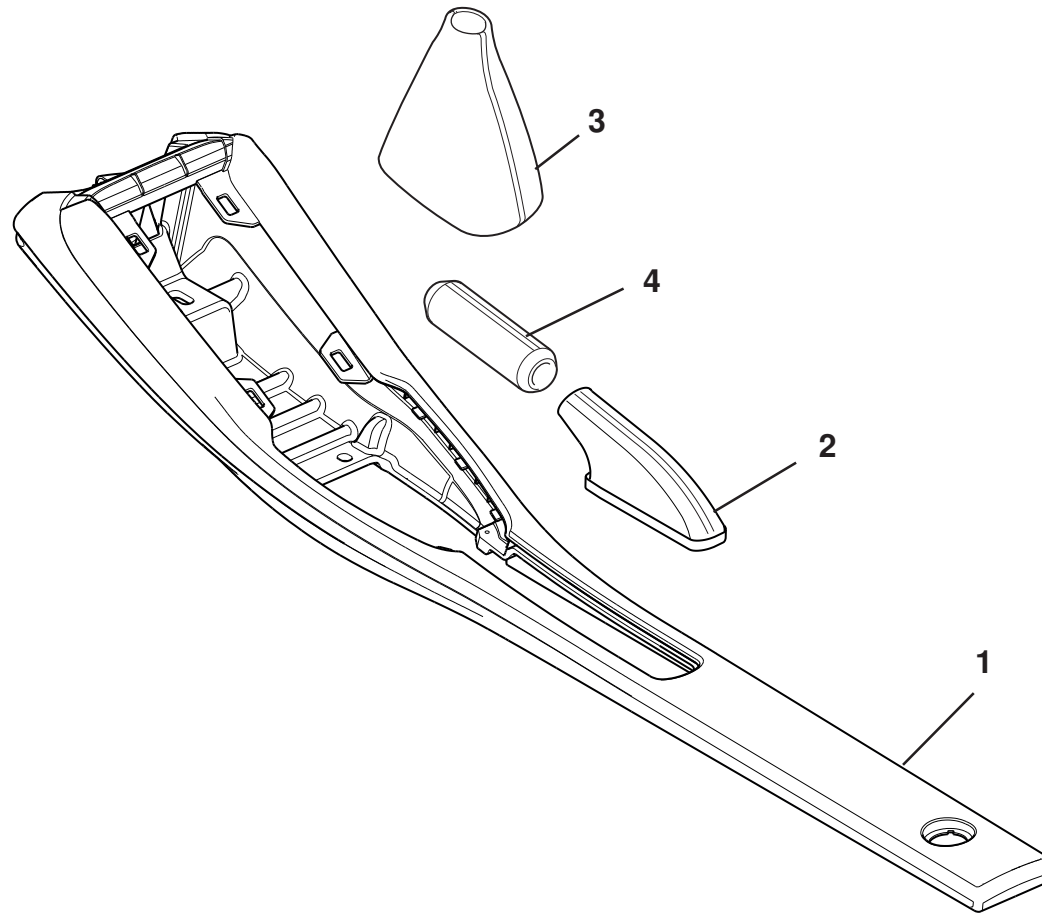
# EVORA SPORT/ET



## Function Code 15.18 Interior Trim, Chassis Trim Panels

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Insert Assembly Kick Plate, carbon LH		Sport 410, GT410 Sport	A132V5993J	1
01a	Insert Assembly Kick Plate, carbon RH		Sport 410, GT410 Sport	A132V5994J	1
02	Sill Trim Assembly LH, carbon		GT430	A710V4003J	1
02a	Sill Trim Assembly RH, carbon		GT430	A710V4004J	1
03	Spacer			A117W6721F	4
04	Screw M6 x 16 skt cap hd blk			A075W7017F	4

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

15.19



---

**Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Assembly Centre Console Upper*	No cupholder	Alcantara	<b>B132V1059FA</b>	1
01a	Assembly Centre Console Upper*	No cupholder	Leather	<b>B132V1059FL</b>	1
01b	Assembly Centre Console Upper*	Cupholder	Alcantara	<b>A132V1576FA</b>	1
01c	Assembly Centre Console Upper*	Cupholder	Leather	<b>A132V1576FL</b>	1
02	Handbrake Gaiter*		Leather	<b>A132U0156K</b>	1
03	Gearshift Gaiter*		Leather	<b>A132V1075J</b>	1
04	Parking Brake Hand-Grip*			<b>A132U0211JL</b>	1

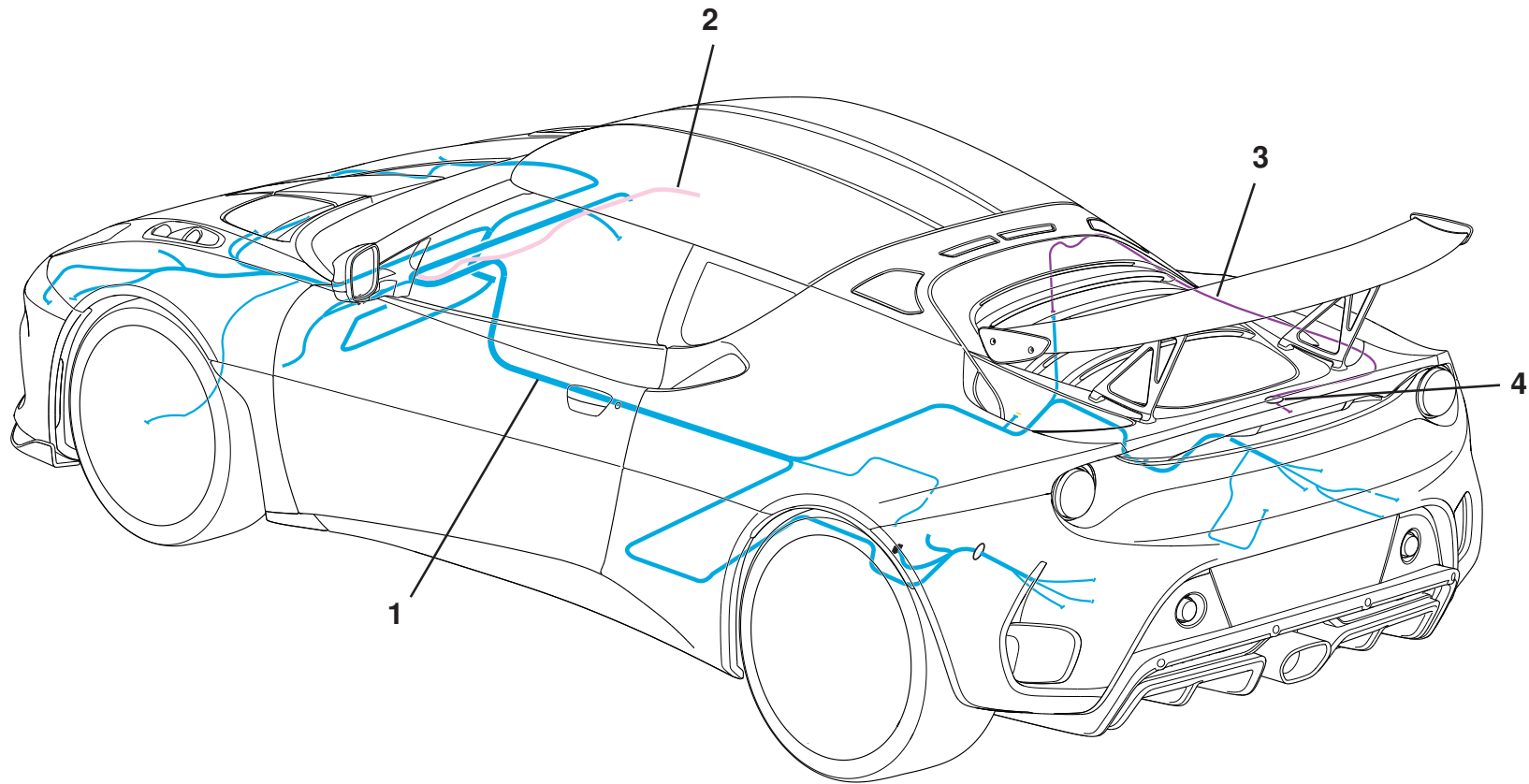
---

\*Use Trim Order Form LSL654

---

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

17.01

*Updated 2nd April 2018*

# Service Parts List

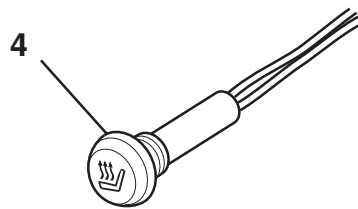
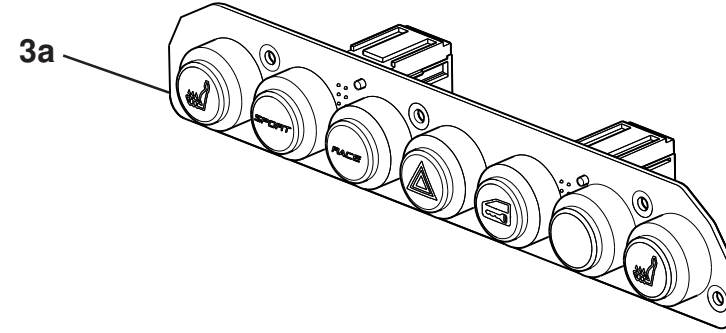
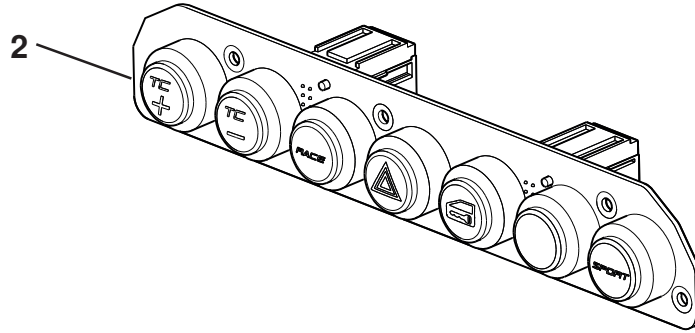
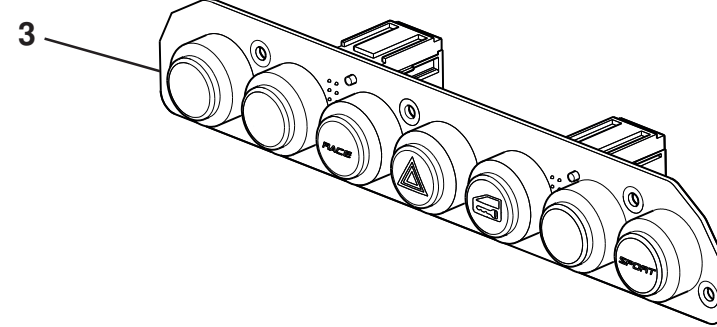
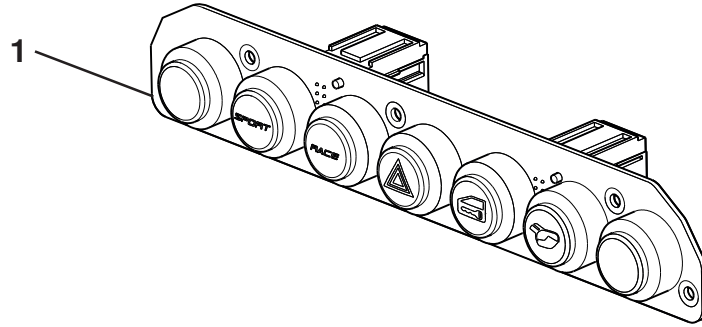
# EVORA SPORT/GT



## Function Code 17.01 Harnesses, Leads

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Harness Main Manual			B132M0581F	1
01a	Harness Main Auto			B132M0580F	1
02	Harness IP Facia		GT430 man & auto Vins HH_20540/1/2,20566/7 & 20601	A710M0003F	1
02a	Harness IP Facia		GT430 Auto	D132M0370F	1
03	Harness Tailgate			A132M0588F	1
04	Grommet			A116W6733F	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

17.05

*Updated 2nd April 2018*

# Service Parts List

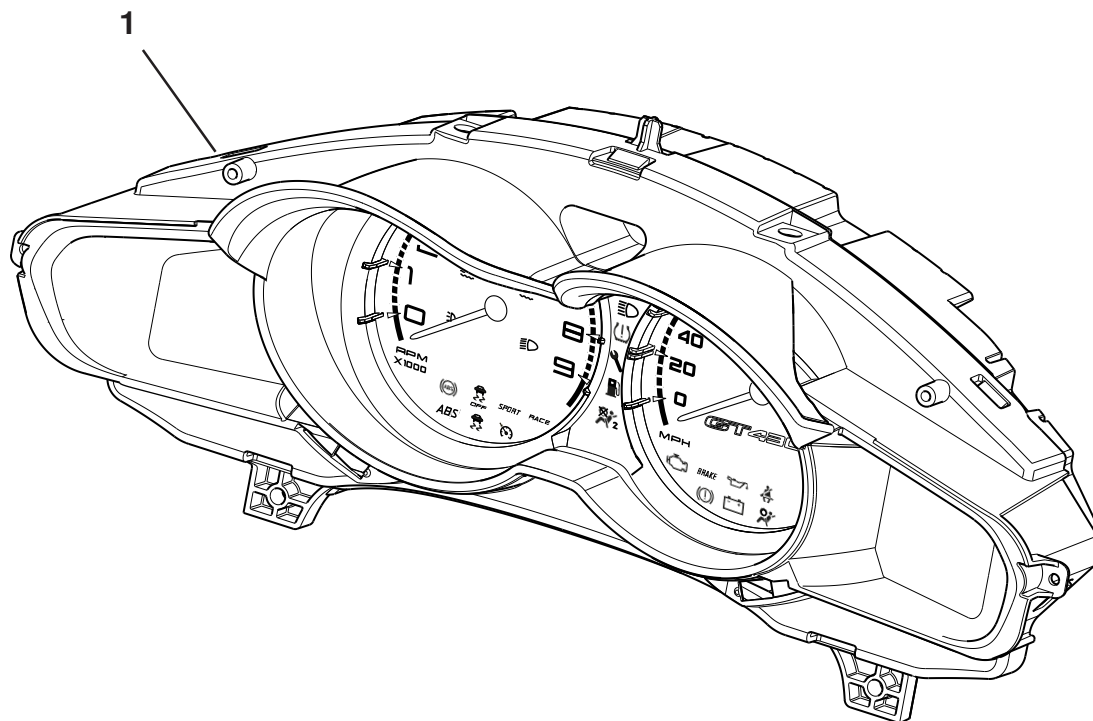
# EVORA SPORT/ET



## Function Code 17.05 Interior Switches, Auxiliary Power Socket

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Switch Panel Facia, no heated seats		Sport 410, GT 410 Sport	A132M0558F	1
02	Switch Panel, variable traction control		GT430 manual	A710M0004K	1
03	Switch Panell, modified from item 02	no heated seats, exhaust bypass & traction control	GT430 auto Vins HH_20540/1/2, 20566/7 & 20601	A710M0005K	1
03a	Switch Panel Facia, modified from A138M0538F	no exhaust bypass & traction control	GT430 auto	A710M0006K	1
04	Switch Heated Seat	Located on seat	GT430 man & auto Vins HH_20540/1/2,20566/7 & 20601	A138M0006F	2

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

17.07

---

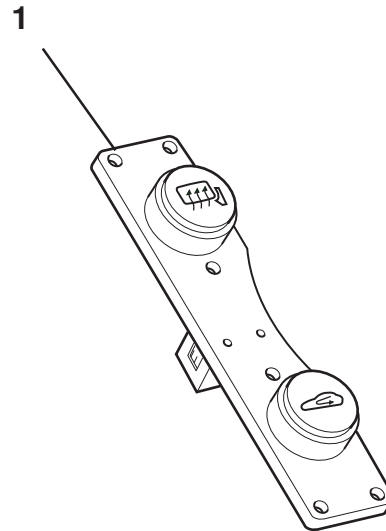
**Function Code 17.07 Instruments, Tell Tales, & Displays**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Instrument Cluster GT430 MPH		GT430	A710N0001F	1
01a	Instrument Cluster GT430 KPH		GT430	A710N0002F	1

---

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

**18.09**



---

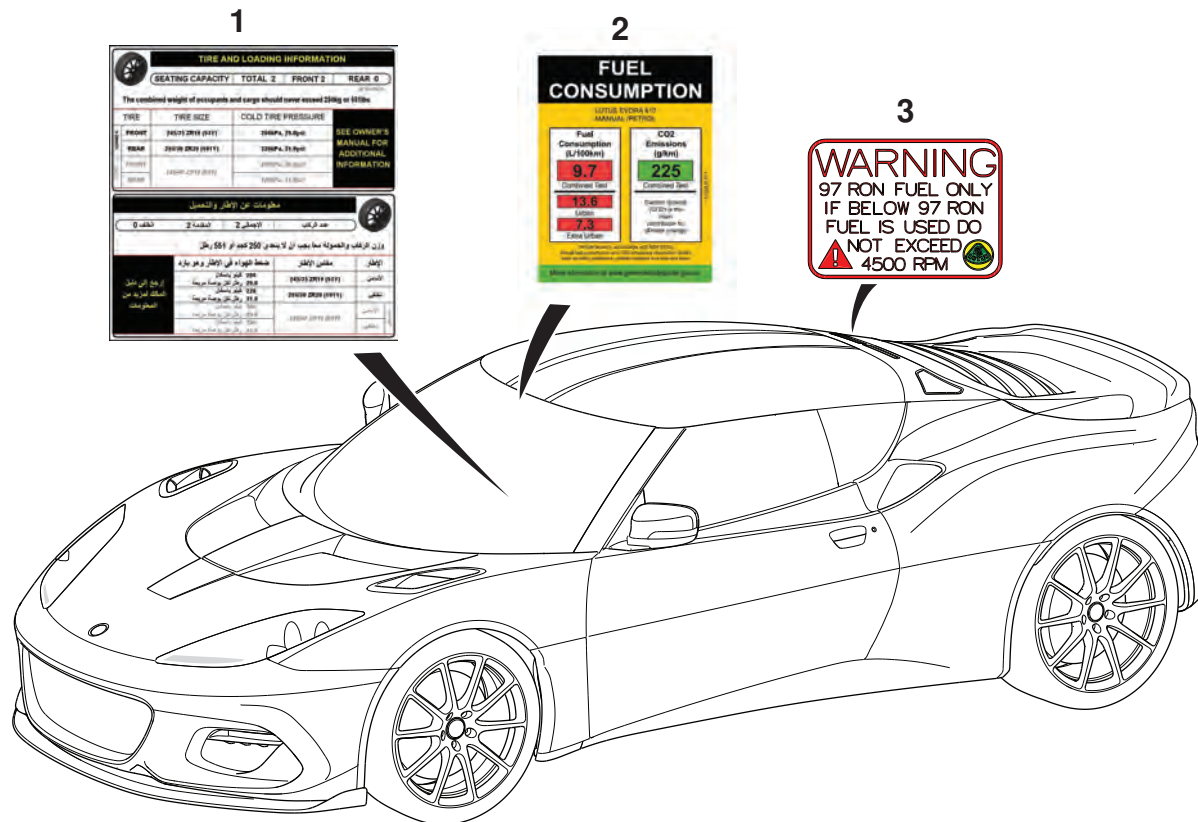
**Function Code 18.09 Driver Operated Controls**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Switch Panel, heated mirror, recirculation			A132M0552F	1

---

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

19.01

*Updated 4th June 2018*

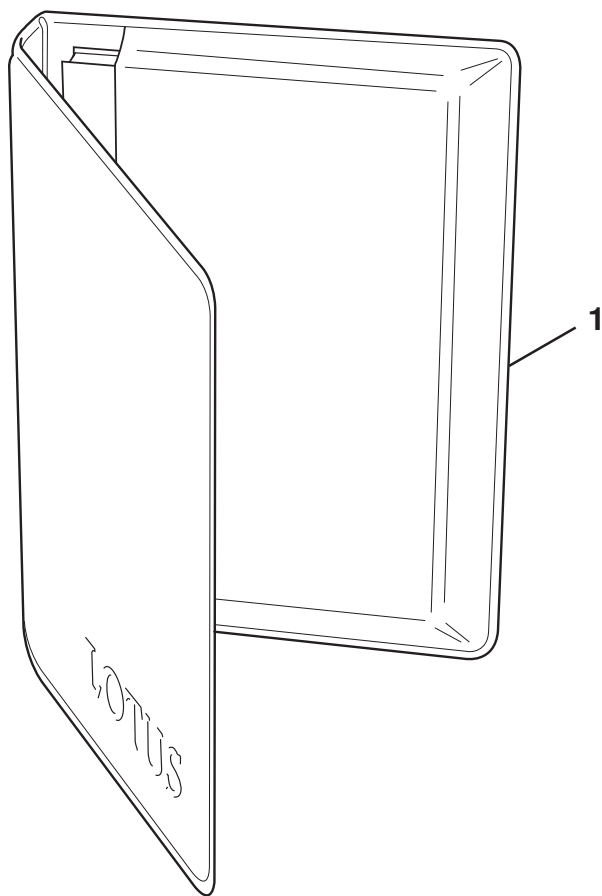
# Service Parts List

# EVORA SPORT/ET



## Function Code 19.01 Labels, Certificates, Literature etc.

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Label, tyre placard, 2+0, GCC	On driver's door	Gulf States, GT430	A710U0070F	1
01a	Label, tyre placard, 2+0, Australia	On driver's door	Australia, GT430 Sport/410 Sport	A710U0069F	1
01b	Label, tyre placard, 2+2, GCC	On driver's door	Gulf States, GT430	A710U0058F	1
01c	Label, tyre placard, 2+2, Australia	On driver's door	Australia, GT430 Sport/410 Sport	A710U0057F	1
02	Label, fuel consumption, Australia, manual		410	A132U1371F	1
02a	Label, fuel consumption, Australia, auto		410	A132U1369F	1
02b	Label, fuel consumption, Australia, manual		430	A710U0105F	1
02c	Label, fuel consumption, Australia, auto		430	A710U0106F	1
03	Decal Fuel Filler Flap		430	A132B0608F	1



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

19.03

*Updated 30th October 2017*

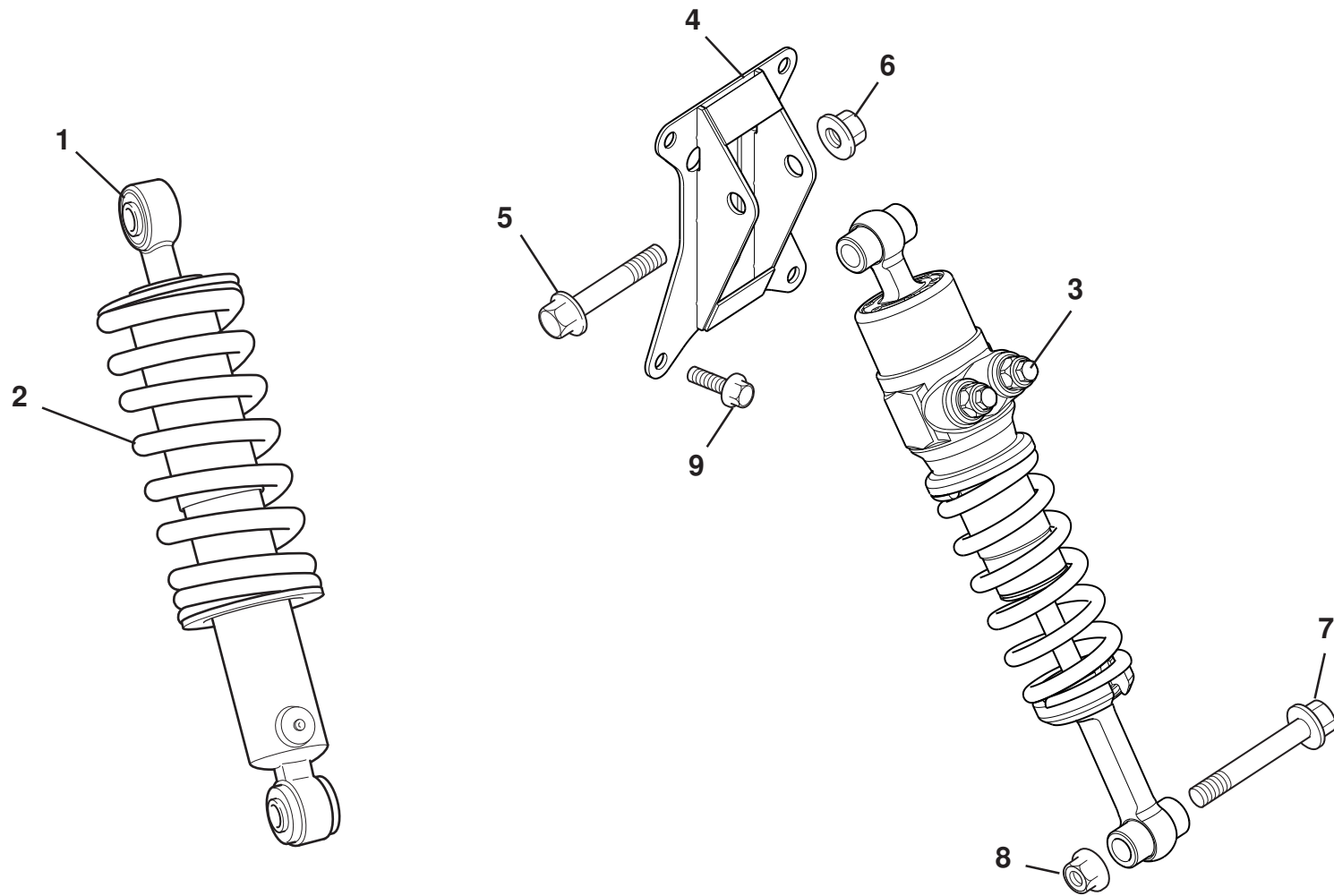
# Service Parts List

# EVORA SPORT/ET



## Function Code 19.03 Owner's Handbooks & Service Notes Manuals

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Sport 410 Supplement	English language		LSL 644	1
01a	Sport 410 Supplement	German language		LSL 644D	1
01b	Sport 410 Supplement	French language		LSL 644F	1
01c	Sport 410 Supplement	Italian language		LSL 644I	1
02	GT430 Supplement	English language		LSL 659	1
02a	GT430 Supplement	German language		LSL 659G	1
02b	GT430 Supplement	French language		LSL 659F	1
02c	GT430 Supplement	Italian language		LSL 659I	1
03	GT410 Sport Supplement	English language		LSL670	1



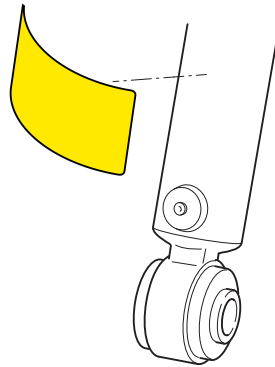
For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

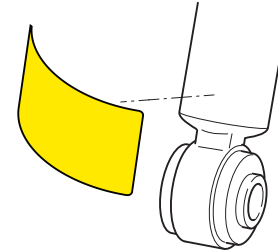
**31.01**

# Production Suspension Identity Labels

Evora & Evora 400/410(not for Ohlins)



Production label  
on lower damper body  
Evora Front



Production label  
on damper body  
Evora Rear

<b>Evora</b>		
Front	Rear	Rear
<b>EFB</b>	<b>ERBL</b>	<b>ERBR</b>
F4-8E5-F307-T1	F4-8E5-F308-T1	F4-8E5-F308-T1

<b>Evora 400, GT410(Tour Pack)</b>		
Front	Rear	Rear
<b>VFB</b>	<b>VRBL</b>	<b>VRBR</b>
24-060707	24-060806	24-060806

<b>Evora S</b>		
Front	Rear	Rear
<b>EFS</b>	<b>ERSL</b>	<b>ELSR</b>
F4-8E5-F822-T2	F4-8E5-F823-T2	F4-8E5-F823-T2

<b>Evora 410, GT410</b>		
Front	Rear	Rear
<b>VFS</b>	<b>VRSL</b>	<b>VRSR</b>
24-259446	24-259439	24-259439

**Note: if the production label is missing the ref number on the manufactures label located on the damper body has been shown to assist identification  
If in doubt contact Lotus Atersales to get confirmation**

# Service Parts List

# EVORA SPORT/ET

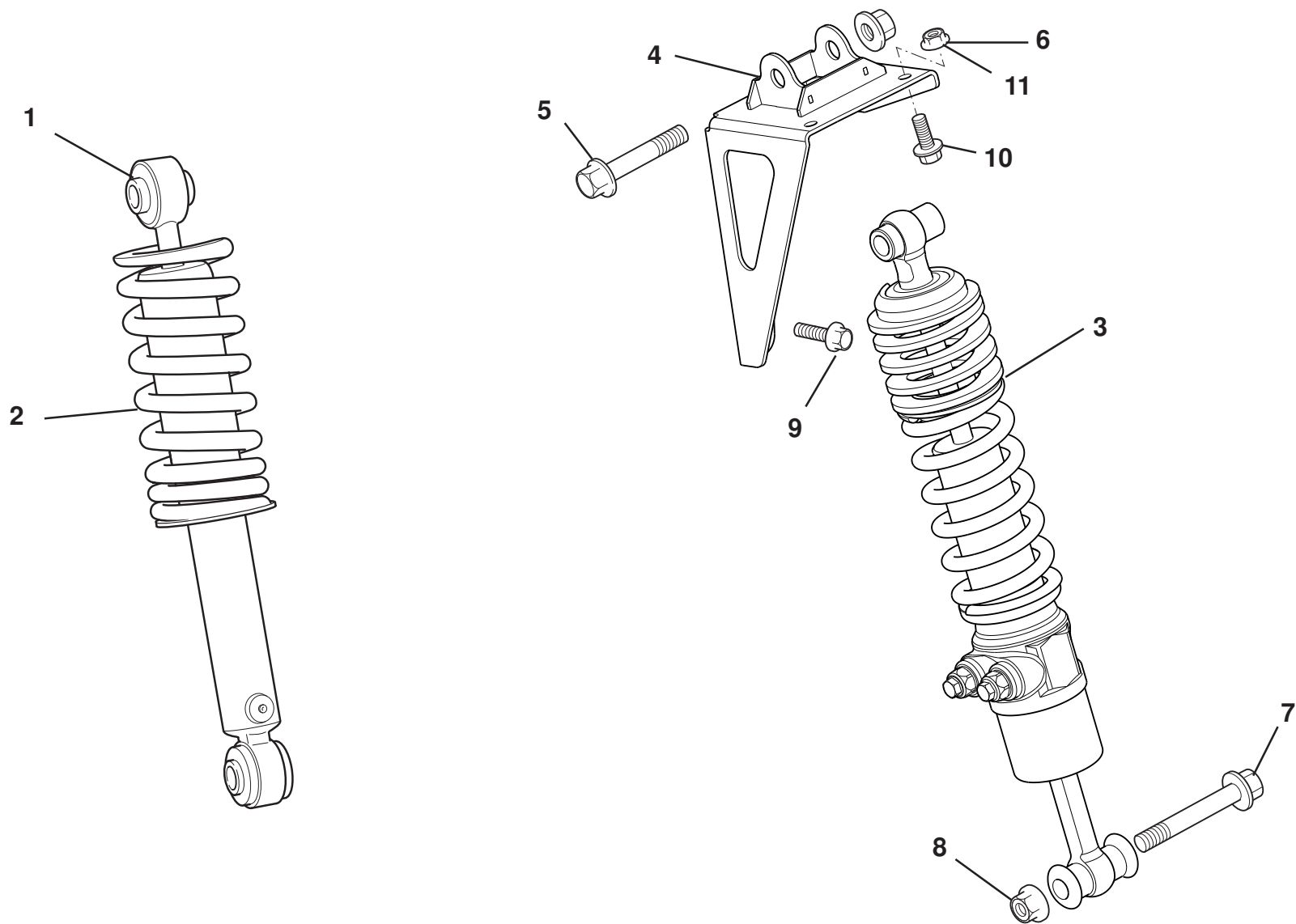


## Function Code 31.01 Front Suspension, Incl. Hubs

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Damper Assembly Sport front	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport	A132C0098F	2
02	Spring Front	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport	B132C0055F	2
03	Spring & Damper Assembly Ohlins		GT430, GT430 Sport	A710C0001F	2
04	Damper Mounting Bracket	Ohlins	GT430, GT430 Sport	A710C0002F	1
05	Bolt M14 x 75, hex flg hd, upper damper mount	Ohlins	GT430, GT430 Sport	A132W2012F	2
06	Nut M14, hex flg upper damper mount	Ohlins	GT430, GT430 Sport	A132W3011F	2
07	Bolt M14 x 105, hex flg hd, lower damper mount	Ohlins	GT430, GT430 Sport	A132W2054F	2
08	Nut M14, hex flg lower damper mount	Ohlins	GT430, GT430 Sport	A132W3023F	2
09	Screw M10 x 25, hex flg hd	Ohlins		A132W5008F	8

Note: For common components refer to Evora 400 parts list A132T0325J-400





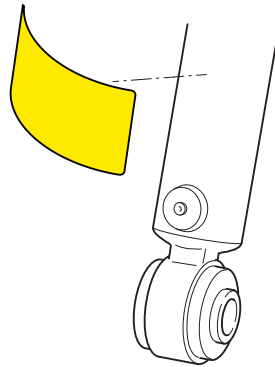
For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

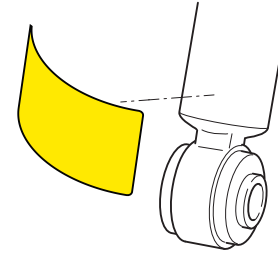
**31.03**

# Production Suspension Identity Labels

Evora & Evora 400/410(not for Ohlins)



Production label  
on lower damper body  
Evora Front



Production label  
on damper body  
Evora Rear

Evora		
Front	Rear	Rear
<b>EFB</b>	<b>ERBL</b>	<b>ERBR</b>
F4-8E5-F307-T1	F4-8E5-F308-T1	F4-8E5-F308-T1

Evora 400, GT410(Tour Pack)		
Front	Rear	Rear
<b>VFB</b>	<b>VRBL</b>	<b>VRBR</b>
24-060707	24-060806	24-060806

Evora S		
Front	Rear	Rear
<b>EFS</b>	<b>ERSL</b>	<b>ELSR</b>
F4-8E5-F822-T2	F4-8E5-F823-T2	F4-8E5-F823-T2

Evora 410, GT410		
Front	Rear	Rear
<b>VFS</b>	<b>VRSL</b>	<b>VRSR</b>
24-259446	24-259439	24-259439

**Note:** if the production label is missing the ref number on the manufactures label located on the damper body has been shown to assist identification  
If in doubt contact Lotus Atersales to get confirmation

# Service Parts List

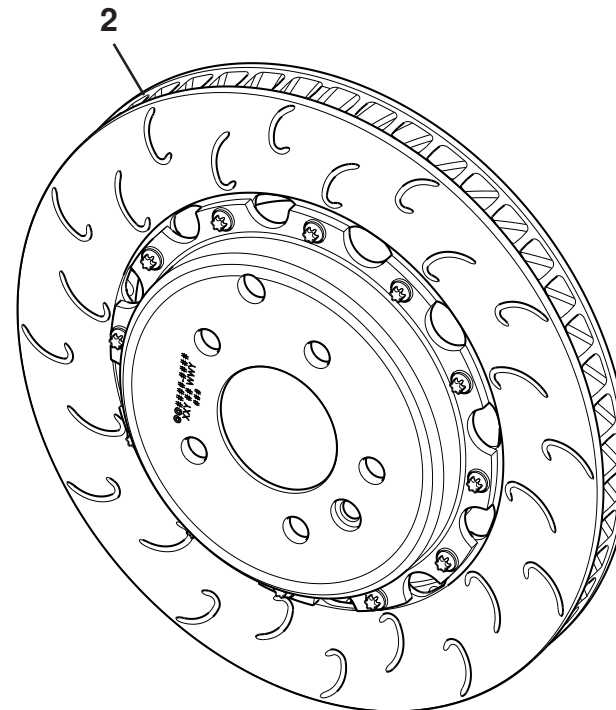
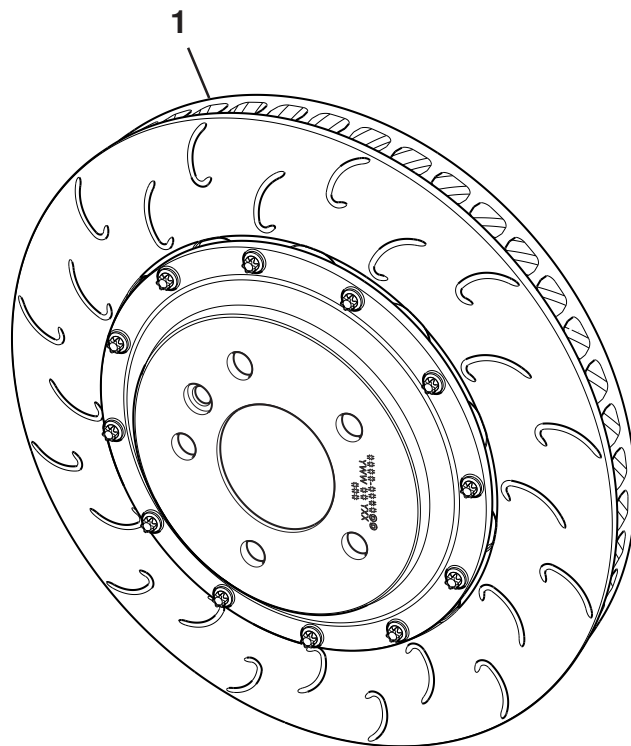
# EVORA SPORT/ET



## Function Code 31.03 Rear Suspension, Incl. Hubs

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Damper Assembly Sport rear	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport	<b>B132D0082F</b>	2
02	Spring Rear	See LSL656-3, not for GT410 with tour pack	Sport 410, GT410 Sport	<b>A132D0079F</b>	2
03	Spring & Damper Assembly Ohlins		GT430, GT430 Sport	<b>A710D0001F</b>	2
04	Damper Mounting Bracket LH	Ohlins	GT430, GT430 Sport	<b>A710D4001F</b>	1
04a	Damper Mounting Bracket RH	Ohlins	GT430, GT430 Sport	<b>A710D4002F</b>	1
05	Bolt M14 x 75, hex flg hd, upper damper mount	Ohlins	GT430, GT430 Sport	<b>A132W2012F</b>	2
06	Nut M14, hex flg upper damper mount	Ohlins	GT430, GT430 Sport	<b>A132W3011F</b>	2
07	Bolt M14 x 105, hex flg hd, lower damper mount	Ohlins	GT430, GT430 Sport	<b>A132W2054F</b>	2
08	Nut M14, hex flg lower damper mount	Ohlins	GT430, GT430 Sport	<b>A132W3023F</b>	2
09	Screw M10 x 20 hex flg hd	Ohlins	GT430, GT430 Sport	<b>A132W5007F</b>	2
10	Screw M8 x 20 hex flg hd	Ohlins	GT430, GT430 Sport	<b>A132W5005F</b>	4
11	Nut M8 hex flg	Ohlins	GT430, GT430 Sport	<b>A132W3006F</b>	4

Note: For common components refer to Evora 400 parts list A132T0325J-400



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

**33.01**

*Updated 30th October 2017*

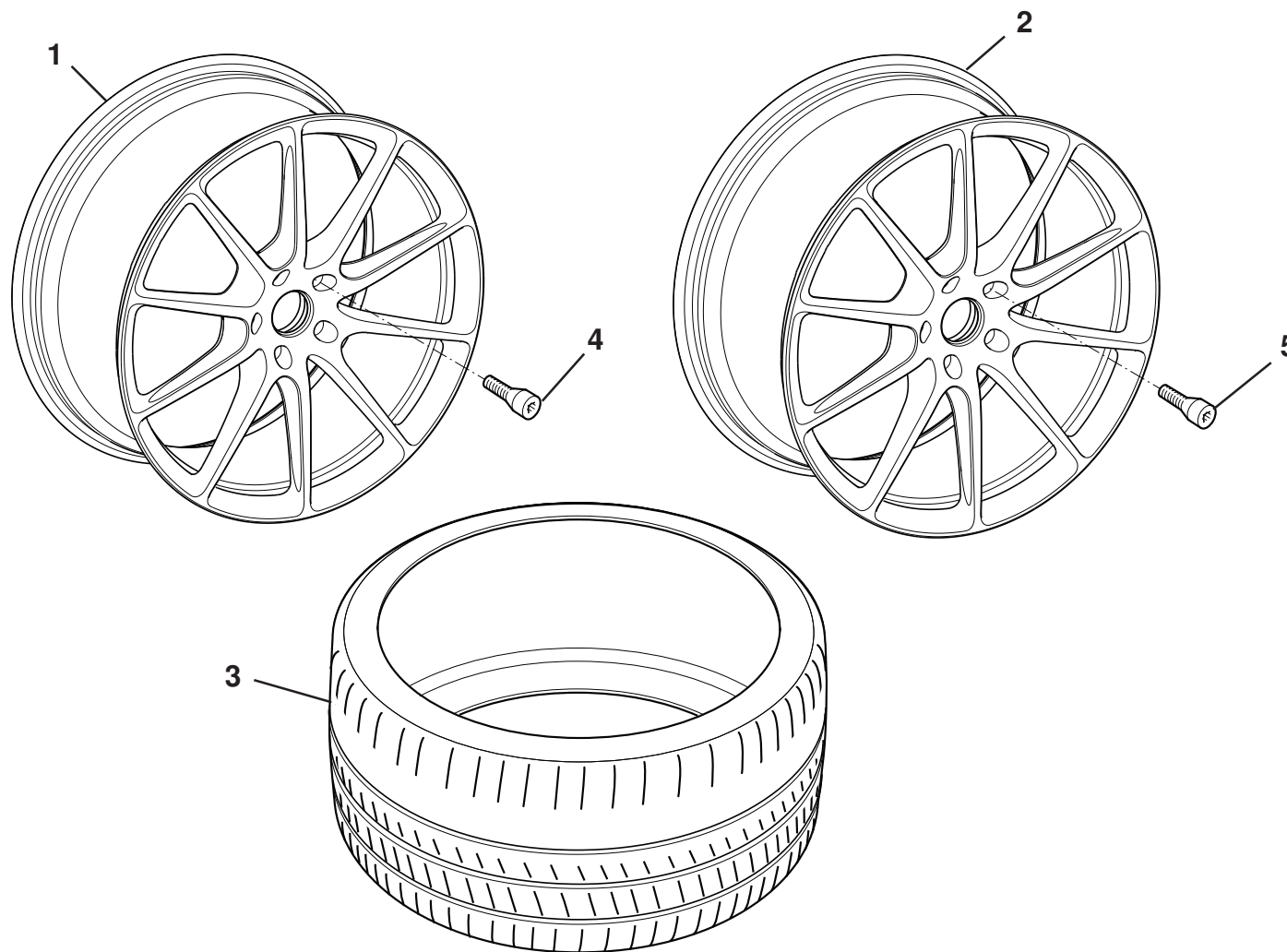
---

**Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Brake Disc Front 2 Piece J Hook LH		GT430	A710J4003F	1
01a	Brake Disc Front 2 Piece J Hook RH		GT430	A710J4004F	1
02	Brake Disc Rear 3 Piece J Hook LH		GT430	A710J4005F	1
02a	Brake Disc Rear 3 Piece J Hook RH		GT430	A710J4006F	1

Note: For common components  
refer to Evora 400 parts list  
A132T0325J-400

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

**34.01**

# Service Parts List



## Function Code 34.01 Wheels, Tyres & Valves

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Road Wheel, forged front 10 spoke 19 x 8.0 et55 satin black	Not to be used on Evora 400	Sport 410, 2+0 GT430 Sport/410 Sport	<b>A132G0243F</b>	2
01a	Road Wheel, forged front 10 spoke 19 x 8.0 et55 HP silver	Not to be used on Evora 400	Sport 410, 2+0 GT430 Sport/410 Sport	<b>A132G0254F</b>	2
01b	Road Wheel, forged rear 10 spoke 20 x 9.5 et69 Satin Black	Not to be used on Evora 400	Sport 410, 2+0 GT430 Sport/410 Sport	<b>A132G0248F</b>	2
01c	Road Wheel, forged rear 10 spoke 20 x 9.5 et69 HP Silver	Not to be used on Evora 400	Sport 410, 2+0 GT430 Sport/410 Sport	<b>A132G0259F</b>	2
02	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 black		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0001F</b>	2
02a	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 HP silver		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0003F</b>	2
02b	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 candy red		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0007F</b>	2
02c	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 copper		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0009F</b>	2
02d	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 black d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0011F</b>	2
02e	Road Wheel, forged front 10 spoke 19 x 8.0J ET55 gold d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0013F</b>	2
02f	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 black		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0002F</b>	2
02g	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 HP silver		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0004F</b>	2



**Function Code 34.01 Wheels, Tyres & Valves**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
02h	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 candy red		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0008F</b>	2
02i	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 copper		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0010F</b>	2
02j	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 black d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0012F</b>	2
02k	Road Wheel, forged rear 10 spoke 20 x 10.5J ET69 gold d/cut		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0014F</b>	2
03	Tyre Front, 235-35 R19 8J Michelin CUP2		Sport 410, GT430 Sport, non federal	<b>A132G0244F</b>	2
03a	Tyre Rear, 285-30 R20 9.5J Michelin CUP2		Sport 410, GT430 Sport, non federal	<b>A132G0250F</b>	2
03b	Tyre Front, 245 x 35 ZR19 93Y XL CUP2		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0005F</b>	2
03c	Tyre Rear, 295 x 30 ZR20 101Y XL CUP2		GT430, 2+2 GT430 Sport/410 Sport	<b>A710G0006F</b>	2
04	Wheel Bolt, socket hd, 53.5mm long	For items 01-01c	Sport 410, 2+0 GT430 Sport/410 Sport	<b>A132G6002F</b>	20
05	Wheel Bolt, socket hd, 57mm long		GT430, 2+2 GT430 Sport/410 Sport	<b>A138G6012F</b>	20

Note: For common components refer to Evora 400 parts list A132T0325J-400





B132G0216F 8.0 x 19  
Red (GCC Spare)



B132G0234F 8.0 x 19  
B132G0235F 9.5 x 20  
HP Silver



A710G0007F 8.0 x 19  
A710G0008F 10.5 x 20  
Candy red



A710G0013F 8.0 x 19  
A710G0014F 10.5 x 20  
Gold (Diamond Cut)



A132G0243F 8.0 x 19  
A132G0248F 9.5 x 20  
Satin black



B132G0195F 8.0 x 19  
B132G0196F 9.5 x 20  
HP Silver



A132G0197F 8.0 x 19  
A132G0198F 9.5 x 20  
Gloss black



A710G0009F 8.0 x 19  
A710G0010F 10.5 x 20  
Copper



A710G0003F 8.0 x 19  
A710G0004F 10.5 x 20  
HP Silver



A132G0254F 8.0 x 19  
A132G0259F 9.5 x 20  
HP Silver



A132G0193F 8.0 x 19  
A132G0194F 9.5 x 20  
Gloss black



A132G0199F 8.0 x 19  
A132G0200F 9.5 x 20  
Gloss black  
(Diamond Cut)



A710G0011F 8.0 x 19  
A710G0012F 10.5 x 20  
Gloss black  
(Diamond Cut)



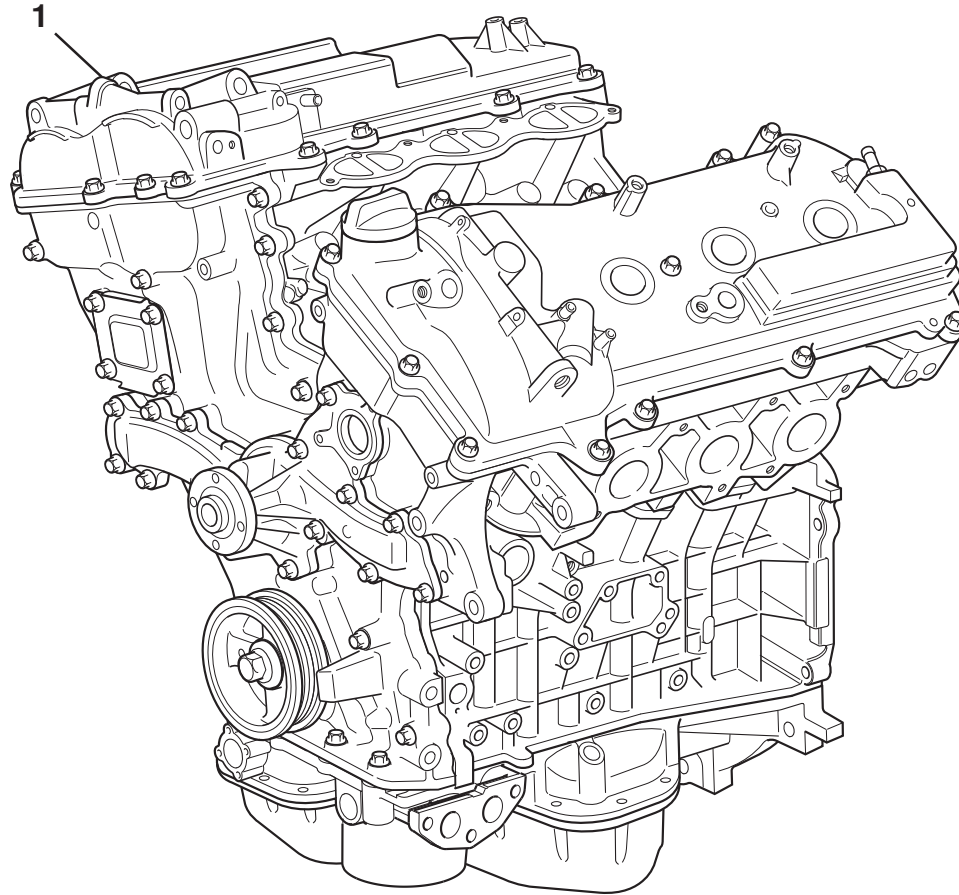
A710G0001F 8.0 x 19  
A710G0002F 10.5 x 20  
Satin black



A132G0213S 8.0 x 19  
A132G0214S 9.5 x 20  
Silver/gold (GP 410)

Evora 400 2+0 2+2	Suitable	Suitable	Not Suitable
Evora Sport 410 2+0	Suitable	Suitable	Suitable
Evora GT410 Sport 2+0	Suitable	Suitable	Suitable
Evora GT410 Sport 2+2	Suitable	Suitable	Not Suitable
Evora GT430 2+0	Not Suitable	Suitable	Not Suitable
Evora GT430 2+2	Not Suitable	Suitable	Not Suitable
Evora GT430 Sport 2+0	Suitable	Suitable	Suitable
Evora GT430 Sport 2+2	Suitable	Suitable	Not Suitable

*Updated 4th June 2018*



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

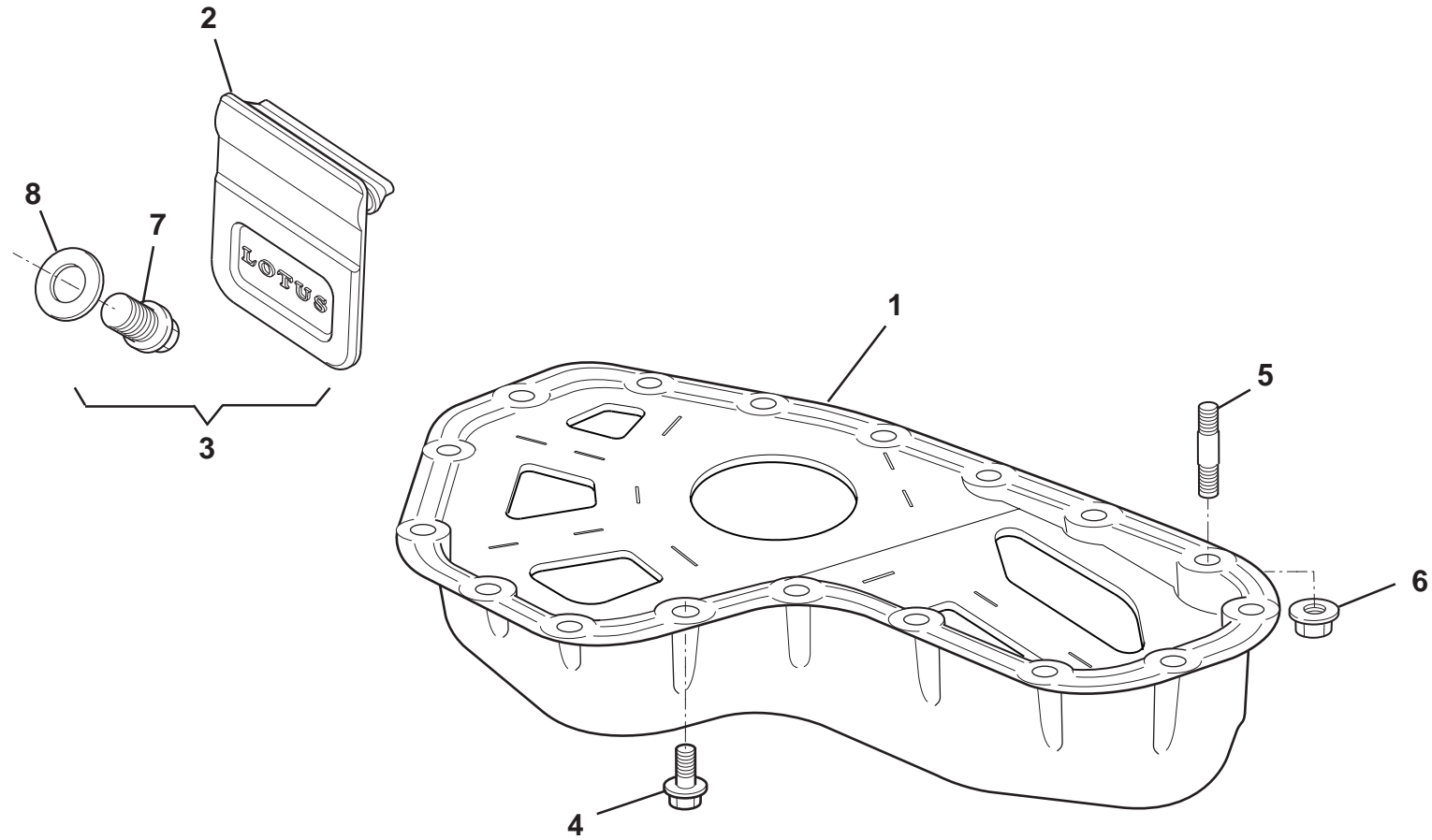
**40.00**

---

**Function Code 40.00 Engine Assemblies**

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Engine, short block assy.				1
01a	Engine Assembly, 2GR-FE, baffled sump		GT430		1

---



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

**40.03**

*Updated 2nd November 2018*

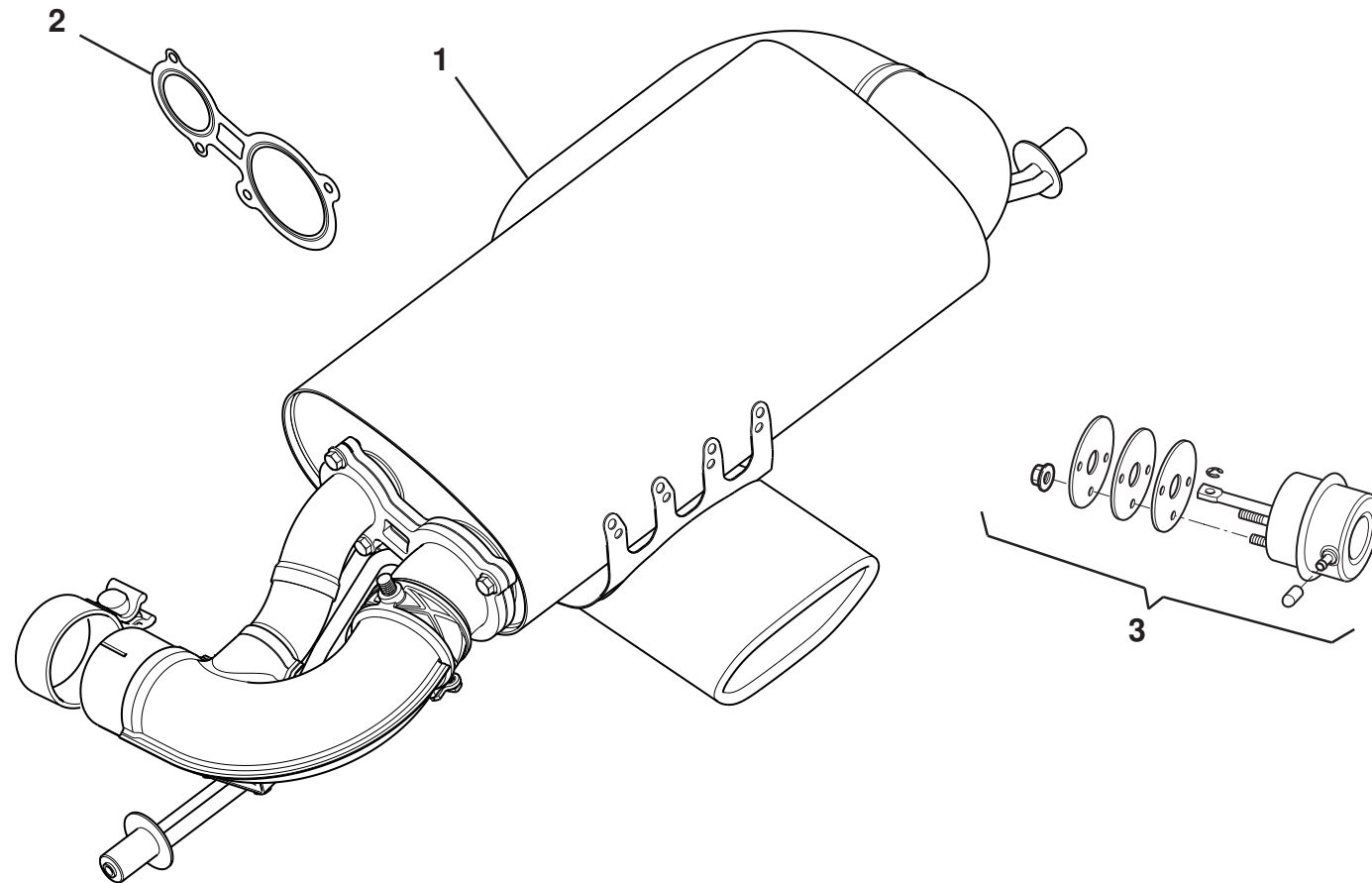
# Service Parts List

# EVORA SPORT/ET



## Function Code 40.03 Sump Assembly

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Baffled Sump Assembly		GT430	A702E0002J	1
02	Gate Flap		GT430	A702E0004F	5
03	Sump Service Kit	Includes plug, gasket and gate flap x 5	GT430	A702E0006S	1
04	Bolt, flg. hd., lower to upper sump			A132E6456S	16
05	Stud, upper to lower sump			A132E6174S	2
06	Nut, flange, lower to upper sump			A132E6458S	2
07	Sump plug			A132E6175S	1
08	Gasket, sump plug			A120E6461S	1



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

45.01

*Updated 5th February 2018*

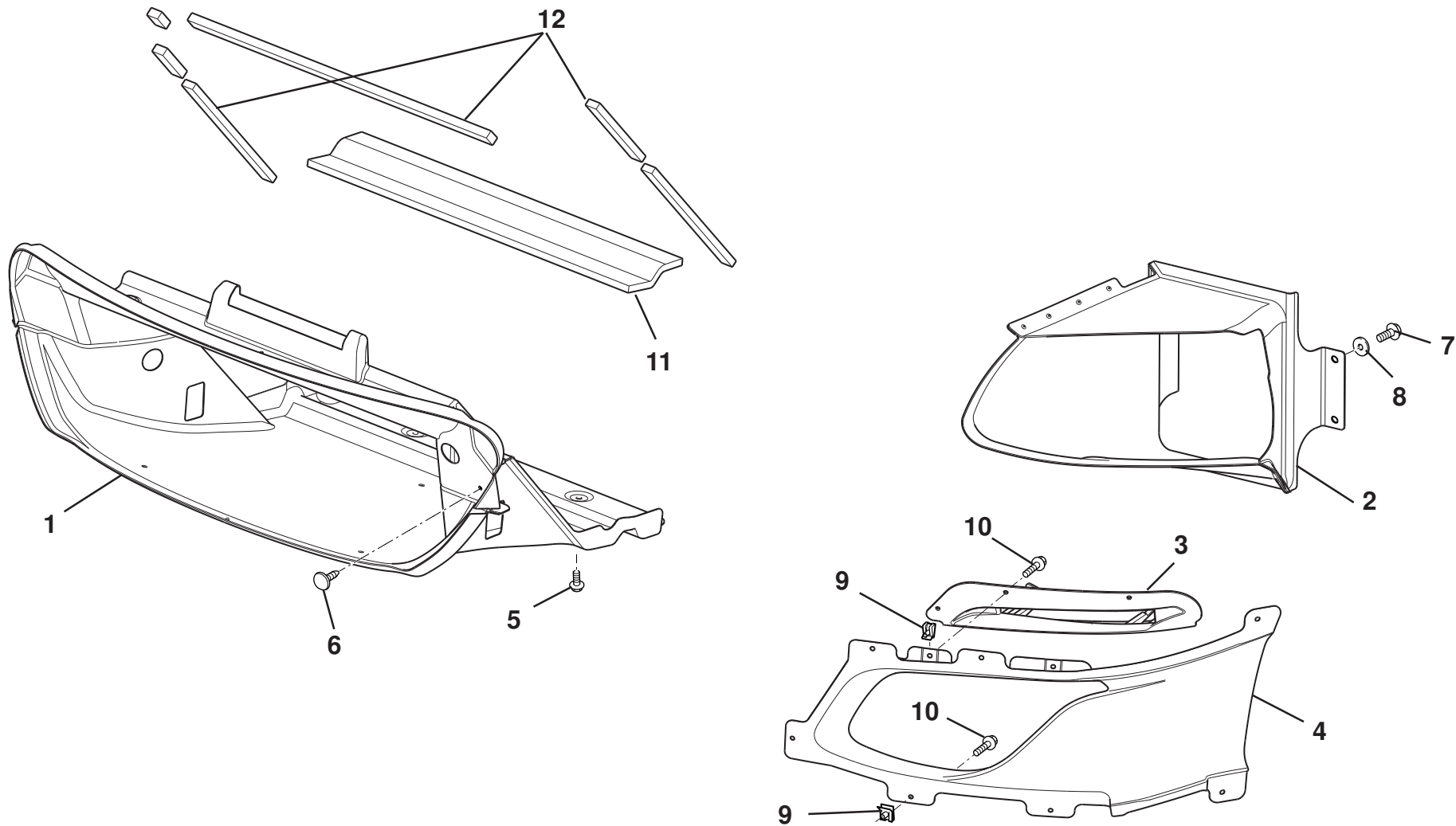
# Service Parts List

# EVORA SPORT/ET



## Function Code 45.01 Exhaust System

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Silencer Assembly, titanium		GT430 manual	A132S0314F	1
01a	Silencer Assembly, titanium		GT/Sport410, GT430 auto	B132S0294F	1
02	Gasket, titanium exhaust		GT430	A132S0301H	1
03	Valve Actuator Kit		GT430	A132S6020S	1



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

46.04

*Updated 4th June 2018*



# Service Parts List

# EVORA SPORT/ET



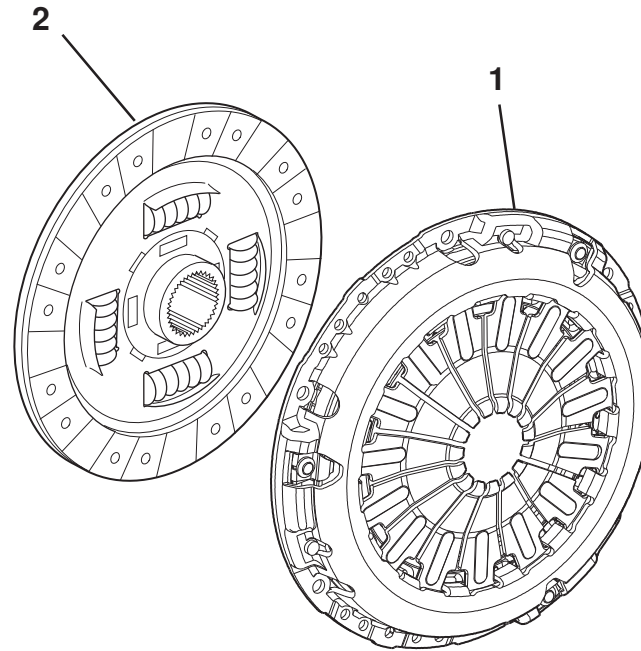
## Function Code 46.04 Front Ducts

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Front Intake Duct Assembly		GT430, GT410 Sport	B710U0029F	1
02	Duct Assembly Front Rad LHS		GT430, GT410 Sport	B710U0043J	1
02a	Duct Assembly Front Rad RHS		GT430, GT410 Sport	B710U0044J	1
03	Carrier Panel DRL LH		GT430, GT410 Sport	A710U4049F	1
03a	Carrier Panel DRL RH		GT430, GT410 Sport	A710U4050F	1
04	Duct Front Bumper LHS		GT430, GT410 Sport	B710U0035F	1
04a	Duct Front Bumper RHS		GT430, GT410 Sport	B710U0036F	1
05	Screw M6 x 16, hex flg hd, , front intake duct			A132W5002F	9
06	Button Firtree, front intake duct			A132W6006F	2
07	Screw M6 x 16, hex hd, side duct			A075W1028Z	4
08	Washer Flat M6 x 25 x 1.4 s/s, side duct			B075W4017Z	4
09	Speednut M5			B100W6372F	16
10	Screw M5 x 12, hex flg hd			A132W5002F	16
11	Sealing Foam 20 x 10mm, front intake duct		GT430, GT410 Sport	A132U6062V	3.2m
12	Foam 10 x 6mm, self adhesive		GT430, GT410 Sport	A100B0431V	0.9m

EVORA  
SPORT/ET

Function Code: 46.04, Page: 1

Updated 1st October 2018



For common components refer to Evora 400 parts list A132T0325J400

**EVORA**  
**SPORT/GT**

47.01

*Updated 5th February 2018*

# Service Parts List

# EVORA SPORT/GT



## Function Code 47.01 Clutch & Release Mechanism

<u>Dep</u>	<u>Part Description</u>	<u>Remarks</u>	<u>Option</u>	<u>Part Number</u>	<u>Qty</u>
01	Clutch Cover	High clamp load	GT430	A132F6361F	1
02	Clutch Driven Plate		GT430	A132F6362F	1